

Batterie- und Brennstoffzellensysteme

BSZ-Systeme 1

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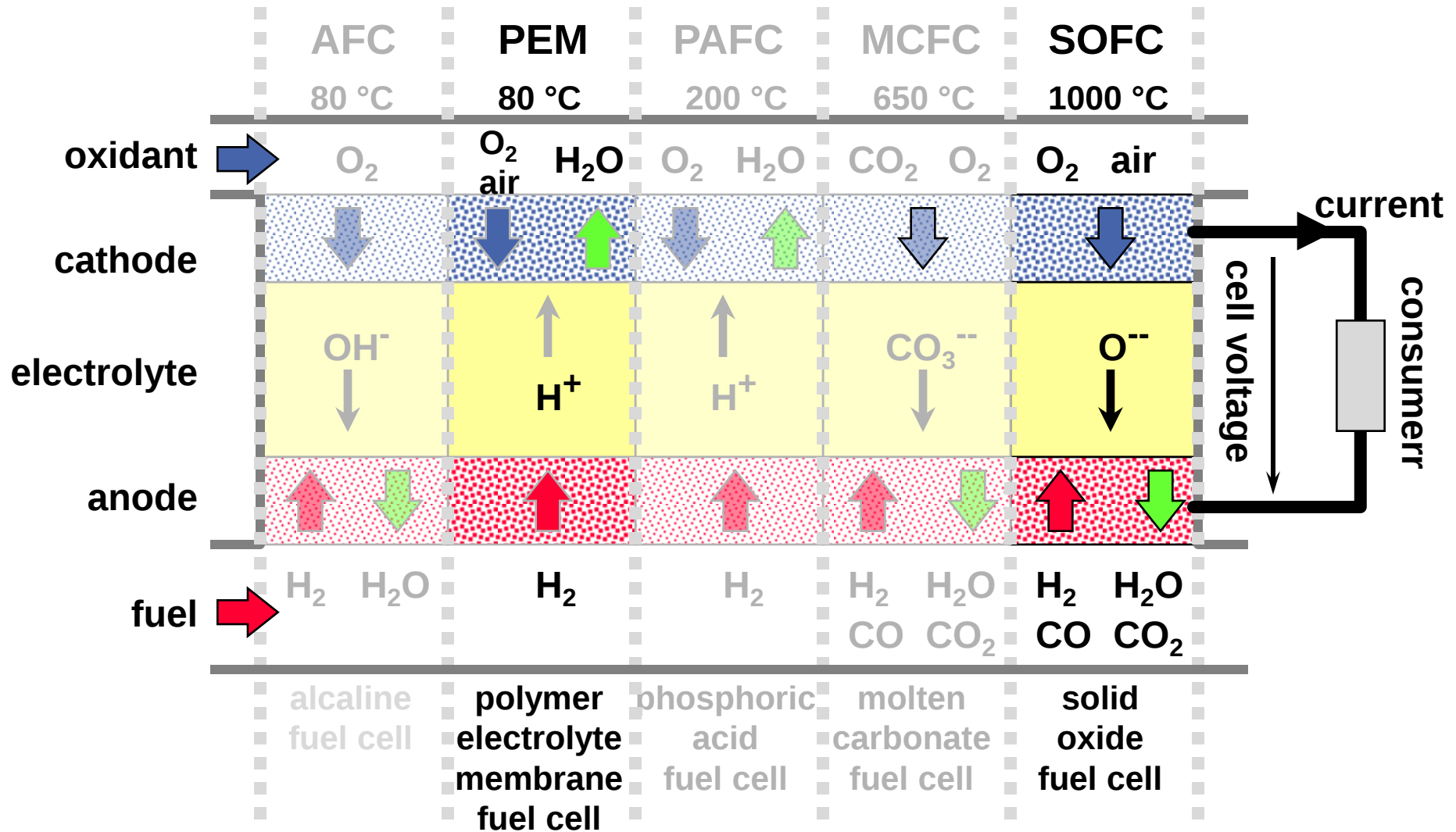
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www.iam.kit.edu/wet



- Grundlagen
 - BSZ-Typen
 - Verluste und Wirkungsgrade
- BSZ-Systeme
 - stationäre (CHP-) Systeme ($> 10 \text{ kW}_{\text{el}}$)

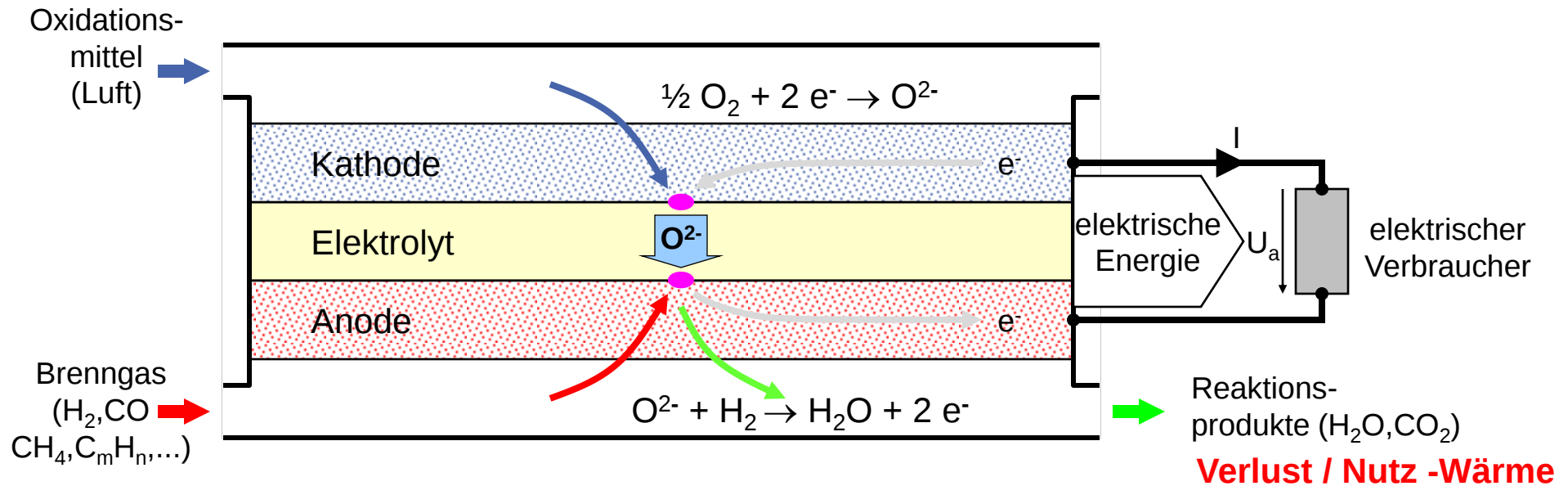
Types of Fuel Cells



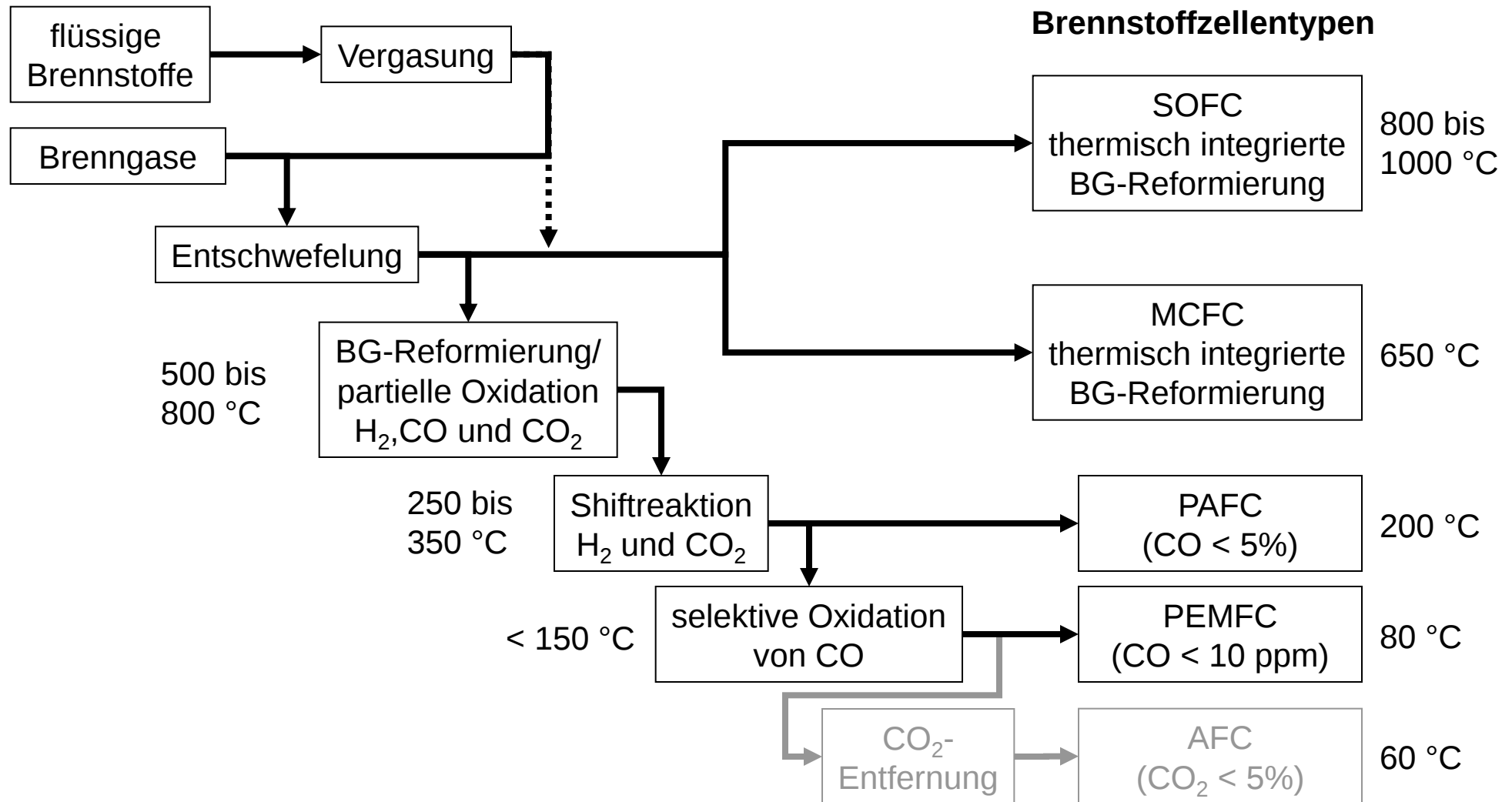
Elektrochemische Energiewandlung in Brennstoffzellen

Ideale und reale Brennstoffzelle

Reale Brennstoffzelle: $U_a = U_{th} - \sum_k U_{v,k}$; $U_L = I \times R_i(I)$ nichtlinearer Innenwiderstand R_i



Brennstoffaufbereitung für verschiedene BSZ-Typen



Elektrochemische Energiewandlung in Brennstoffzellen

Wirkungsgrade im Brennstoffzellensystem

thermodynamischer WG:

$$\eta_{th} = \frac{\Delta G}{\Delta H} = 1 - \frac{T\Delta S}{\Delta H}$$

elektrochemischer WG:

$$\eta_{el} = \frac{U_{cell}}{U_{th}} = -\frac{nFU_{cell}}{\Delta G}$$

Brenngasausnutzung:

$$\beta_f = \frac{\text{umgesetzter Brennstoff}}{\text{zugeführter Brennstoff}}$$

Faraday WG:

$$\eta_f = \frac{I}{I_m}$$

Reformerwirkungsgrad:

$$\eta_{ref} = \frac{\Delta H}{\Delta H_{fuel}}$$

el. Systemwirkungsgrad:

$$\eta_{els} = \frac{W_{el}}{nFU_{cell}}$$

el. Nettowirkungsgrad

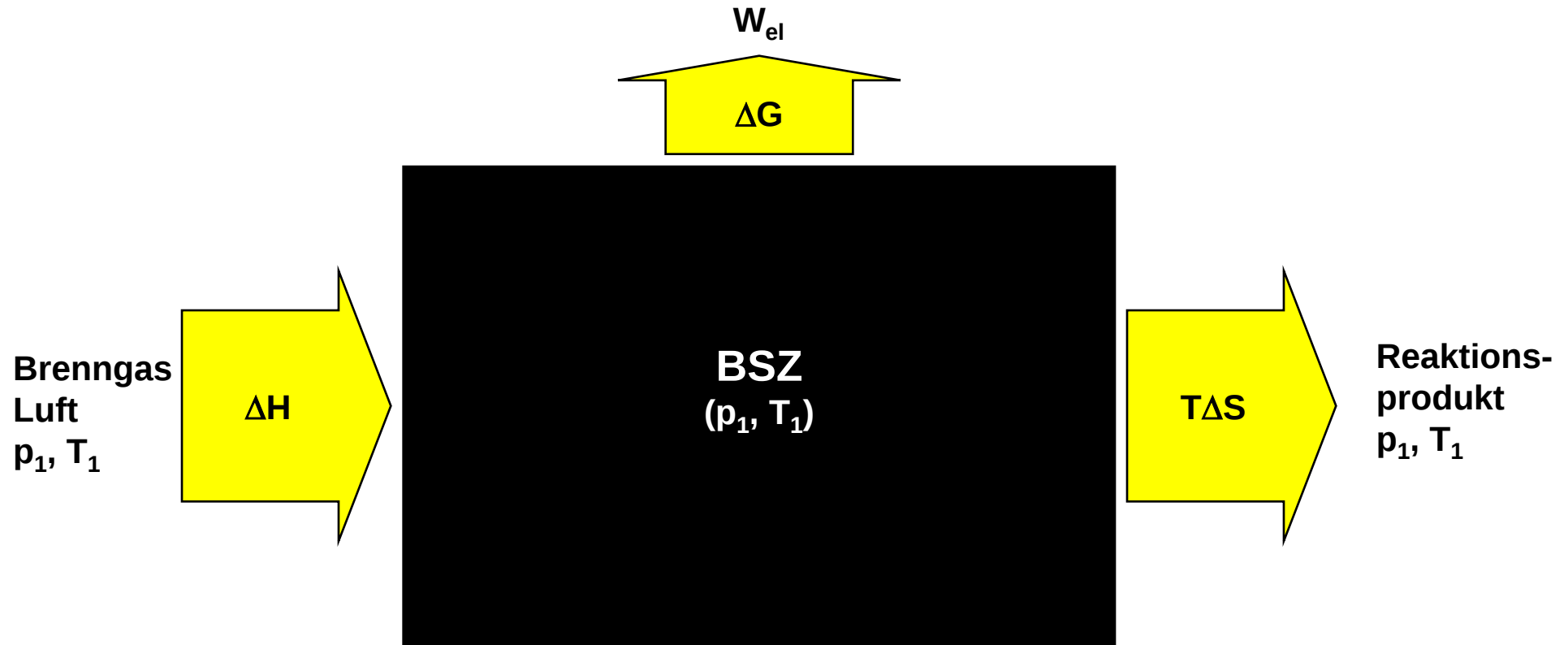
$$\eta_{electrical} = \eta_{th} \cdot \eta_{el} \cdot \eta_f \cdot \beta_f \cdot \eta_{Ref} \cdot \eta_{els} = \frac{\text{produzierte el. Energie}}{\text{zugeführte chem. Energie}}$$

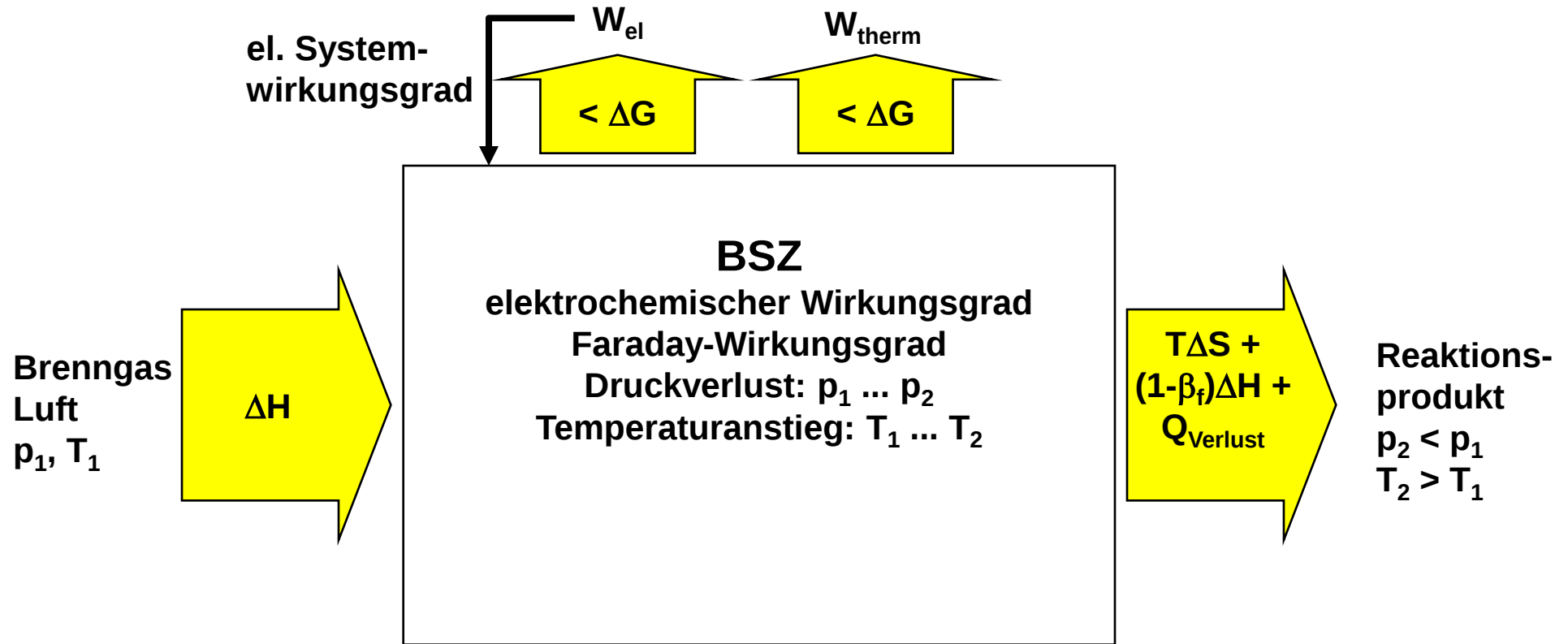
therm. Nettowirkungsgrad

$$\eta_{thermal} = \frac{\text{Nutzwärme}}{\text{zugeführte chem. Energie}}$$

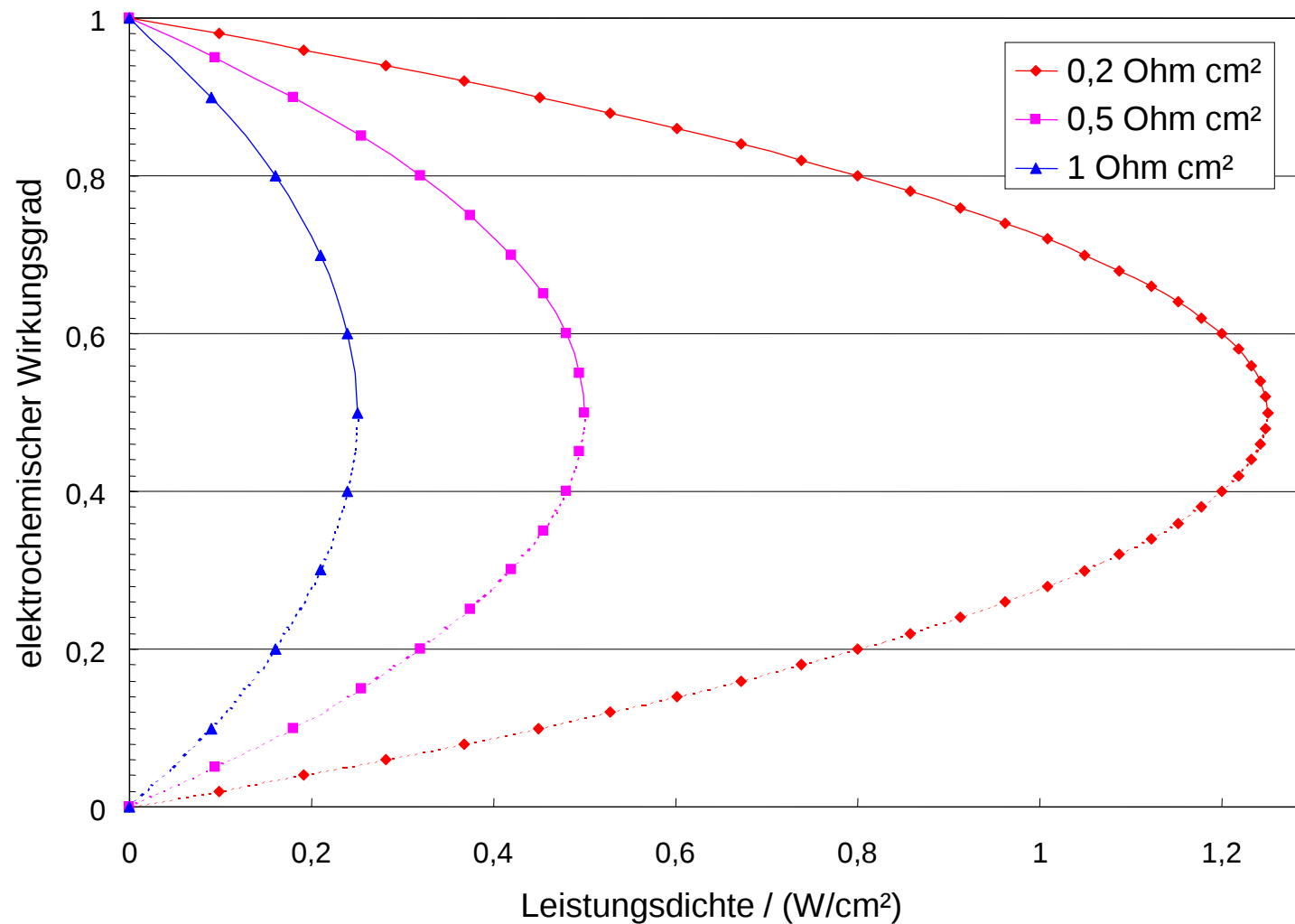
Gesamtwirkungsgrad

$$\eta_{tot} = \eta_{electrical} + \eta_{thermal}$$



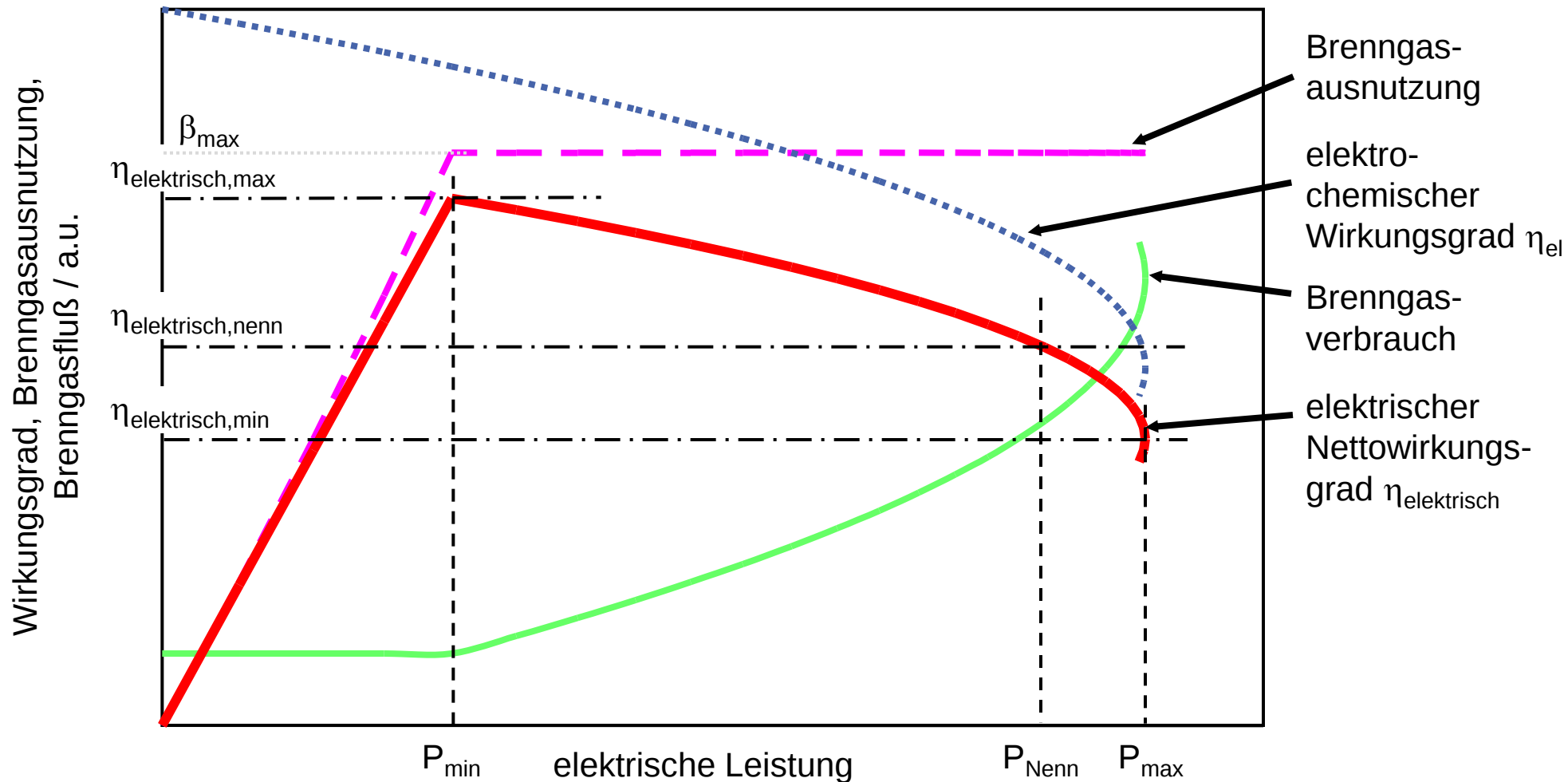


Elektrochemischer Wirkungsgrad in Abhängigkeit der Leistungsdichte



BSZ - Stand der (System-) Technik

Elektrischer Nettowirkungsgrad als Funktion der Leistung

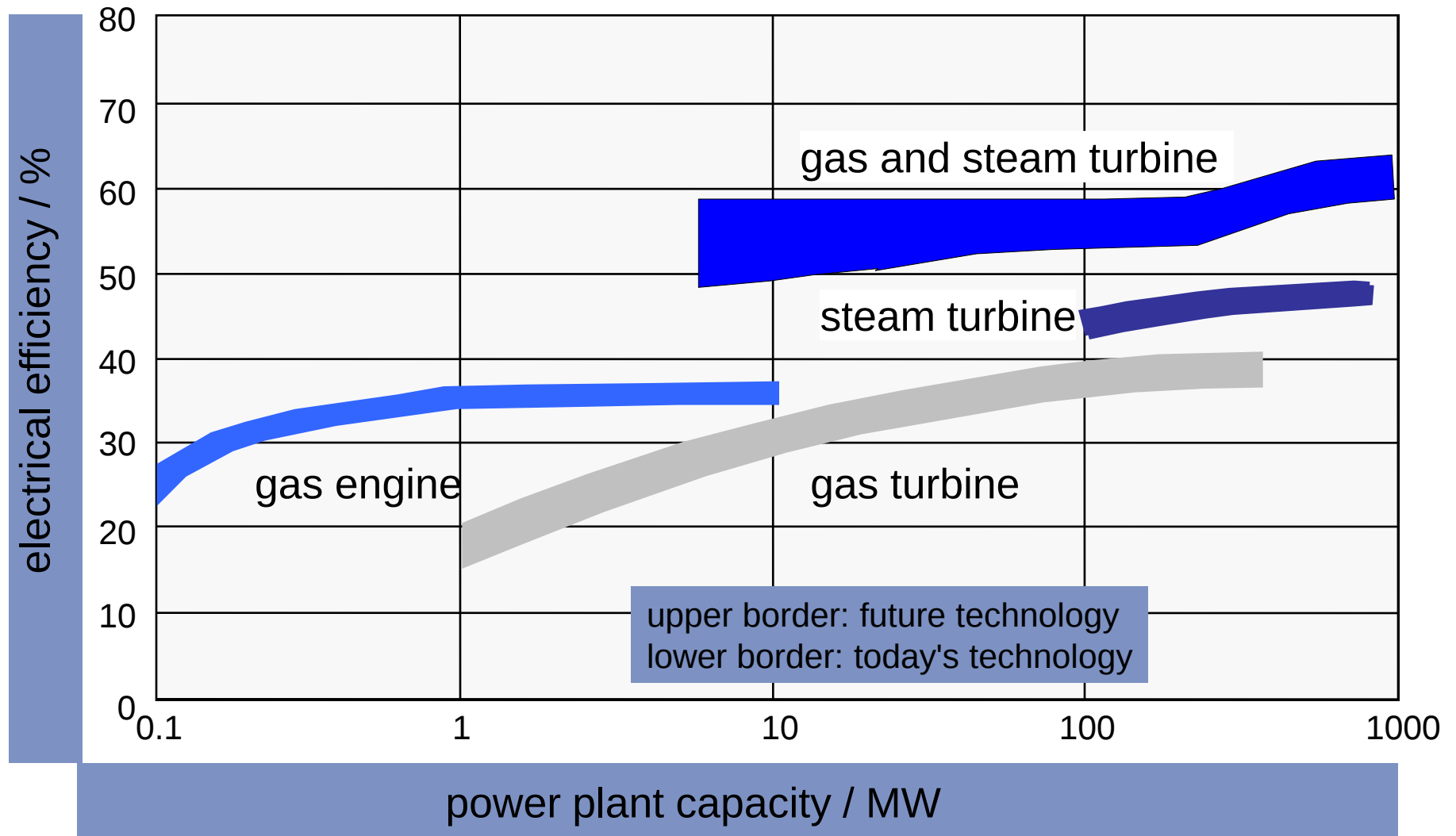


Anlagentyp	P_{el}	Einsatz/Standort	Produkte*	BSZTyp
Kraftwerk	> 1 MW	Stromerzeugung	el. Energie, Fernwärme	PAFC/MCFC/SOFC
ind. Kraftwerk	> 100 kW	Industrie	Prozeßdampf, el. Energie	PAFC/MCFC/SOFC
Chemischer Reaktor	> 100 kW	chem. Industrie	H ₂ , CO, ... , el. Energie	SOFC
BHKW	> 100 kW		el. Energie + Nahwärme	PAFC/MCFC/SOFC
BSZHeizgerät / BHKW	5 - 100 kW	Mehrfamilienhaus, Bürogebäude	Nahwärme, el. Energie (Kälte)	PEMFC/SOFC
BSZHeizgerät	1 - 3 kW	beheiztes EFH	Nahwärme, el. Energie	PEMFC/SOFC
BSZ	1 - 5 kW	klimatisiertes EFH	el. Energie (+ Kälte)	PEMFC/SOFC
netzunabhängige BSZ	3 -10 kW	Gebäude	el. Energie	PEMFC/SOFC
BSZ	~ 1 kW	EFH	el. Energie	PEMFC/SOFC

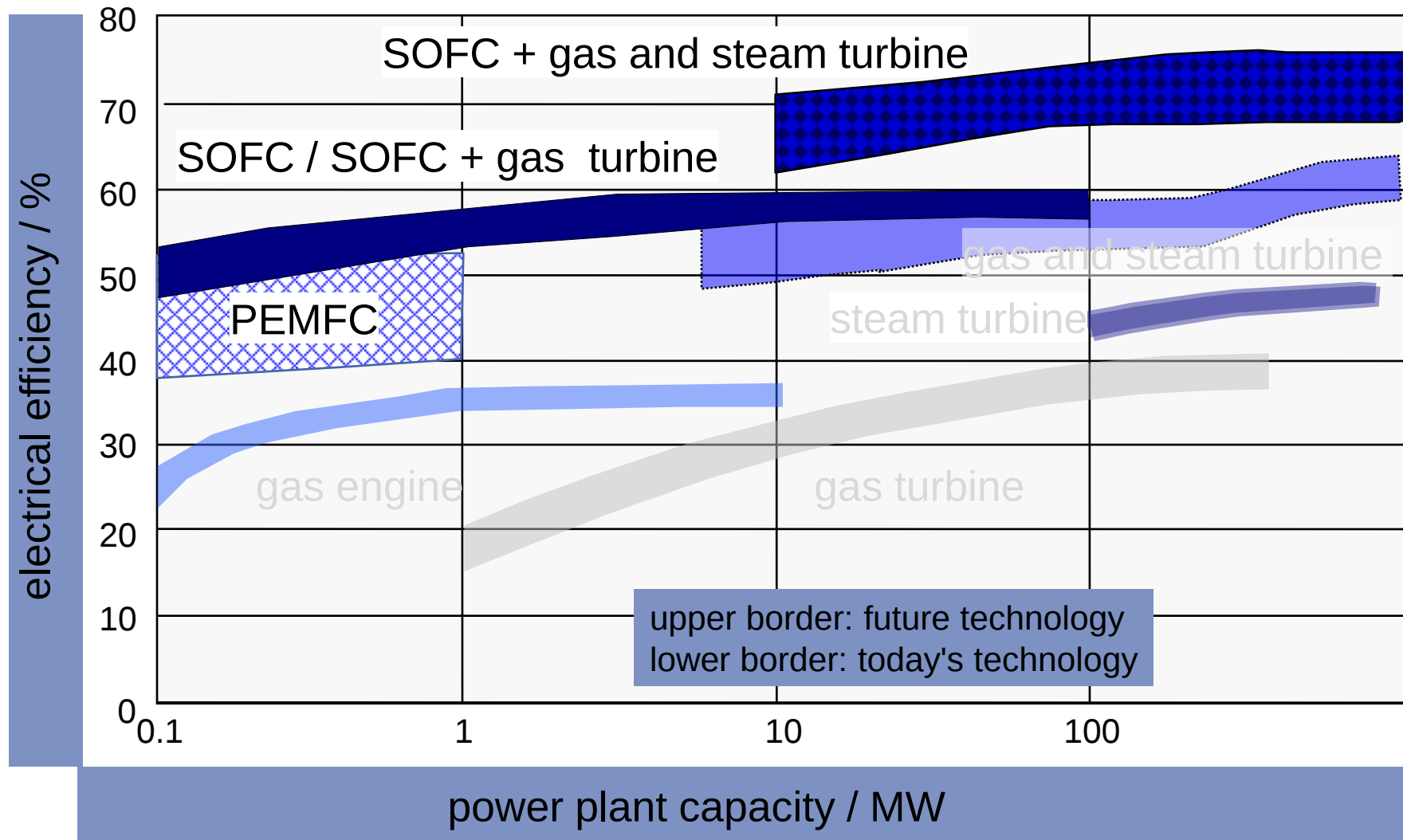
* Reihenfolge entsprechend Wichtigkeit/Vorrang



Net electrical efficiencies of power generating systems (using natural gas)



Net electrical efficiencies of power generating systems (using natural gas)

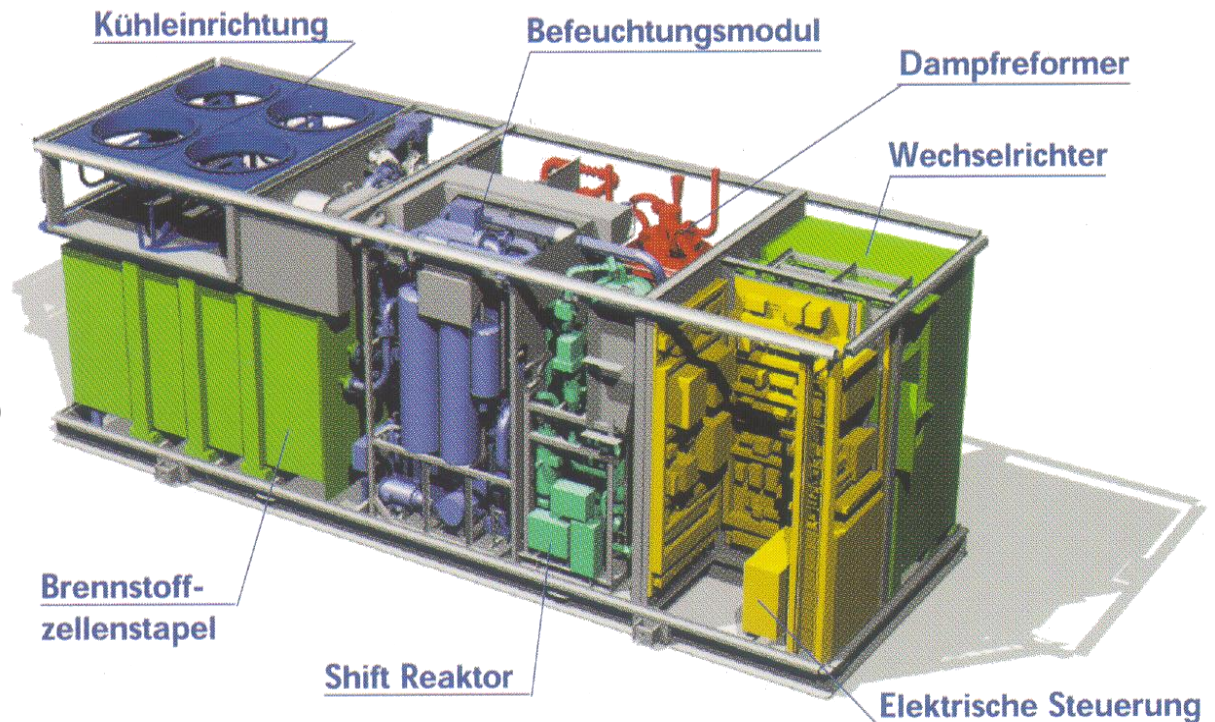


Brennstoffzellensysteme für die dezentrale Energieversorgung

Alstom/Ballard

Brennstoffzellen-Typ:	PEMFC
Betriebstemperatur:	80°C
elektrische Leistung:	250 kW
thermische Leistung:	237 kW
el. Nettowirkungsgrad*:	35 - 40%
Brennstoff:	Erdgas

*angestrebt



Alstom Ballard

Feldtest in Mingolsheim (EnBW)

Betriebsdaten zum 24. Oktober 2003:

- Inbetriebnahme 09.09.2002
- Betriebsstunden 2002 3.600 h
- Betriebsstunden 2003 3.500 h
- Betriebsstunden ges. 7.100 h

Energie:

- Elektrische Energie 786 MWh
- Thermische Energie 852 MWh
- Zeitl. Verfügbarkeit ca. 65 %
- Wirkungsgrad el. ca. 32-33 %
- Wirkungsgrad ges. ca. 60-70 %



Brennstoffzellensysteme für die dezentrale Energieversorgung

Parallel arbeitende PC25**-Systeme (Hersteller: IFC/ONSI, USA)

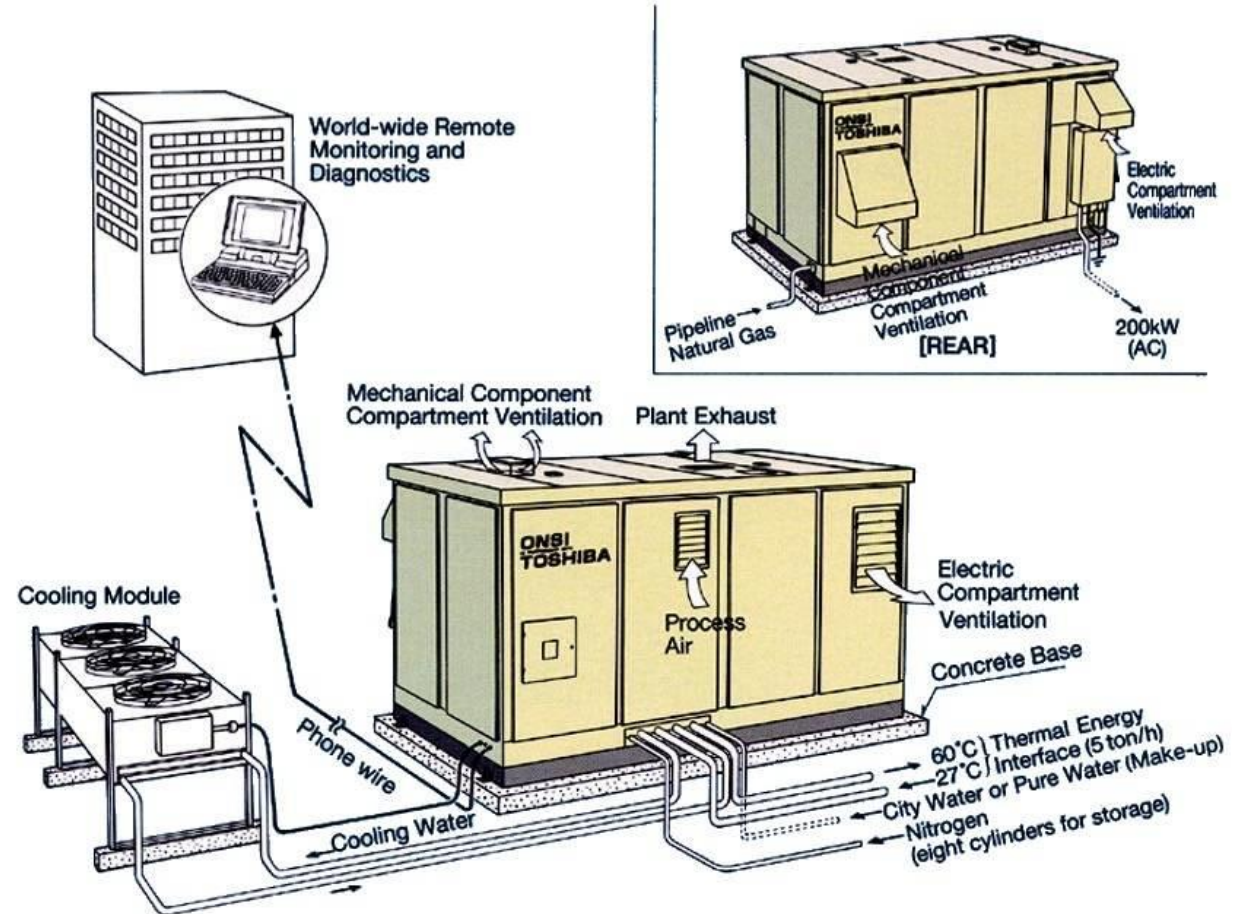
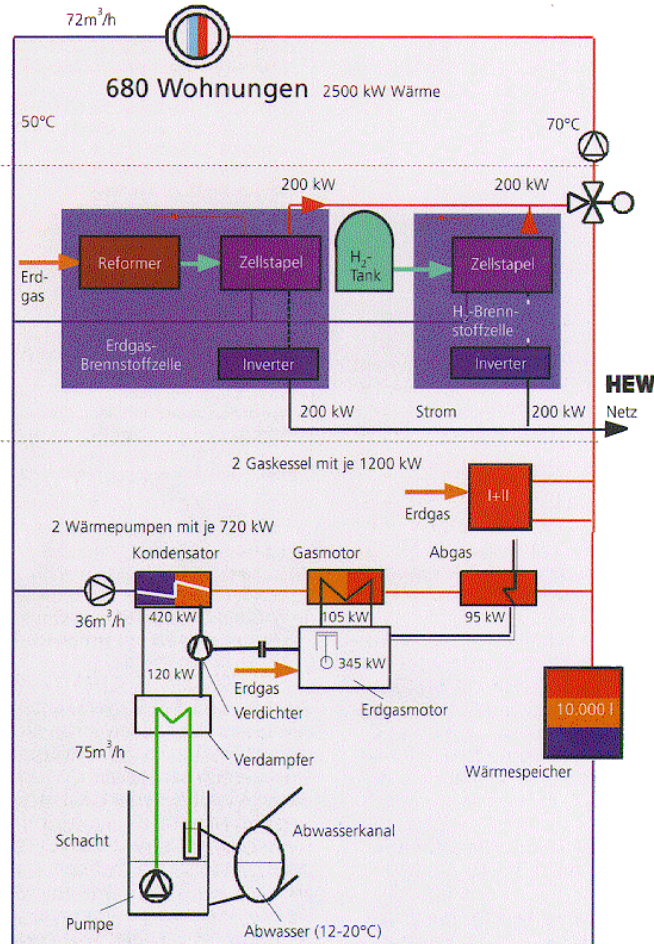
US Postal Service Mail Processing Center, Anchorage, Alaska

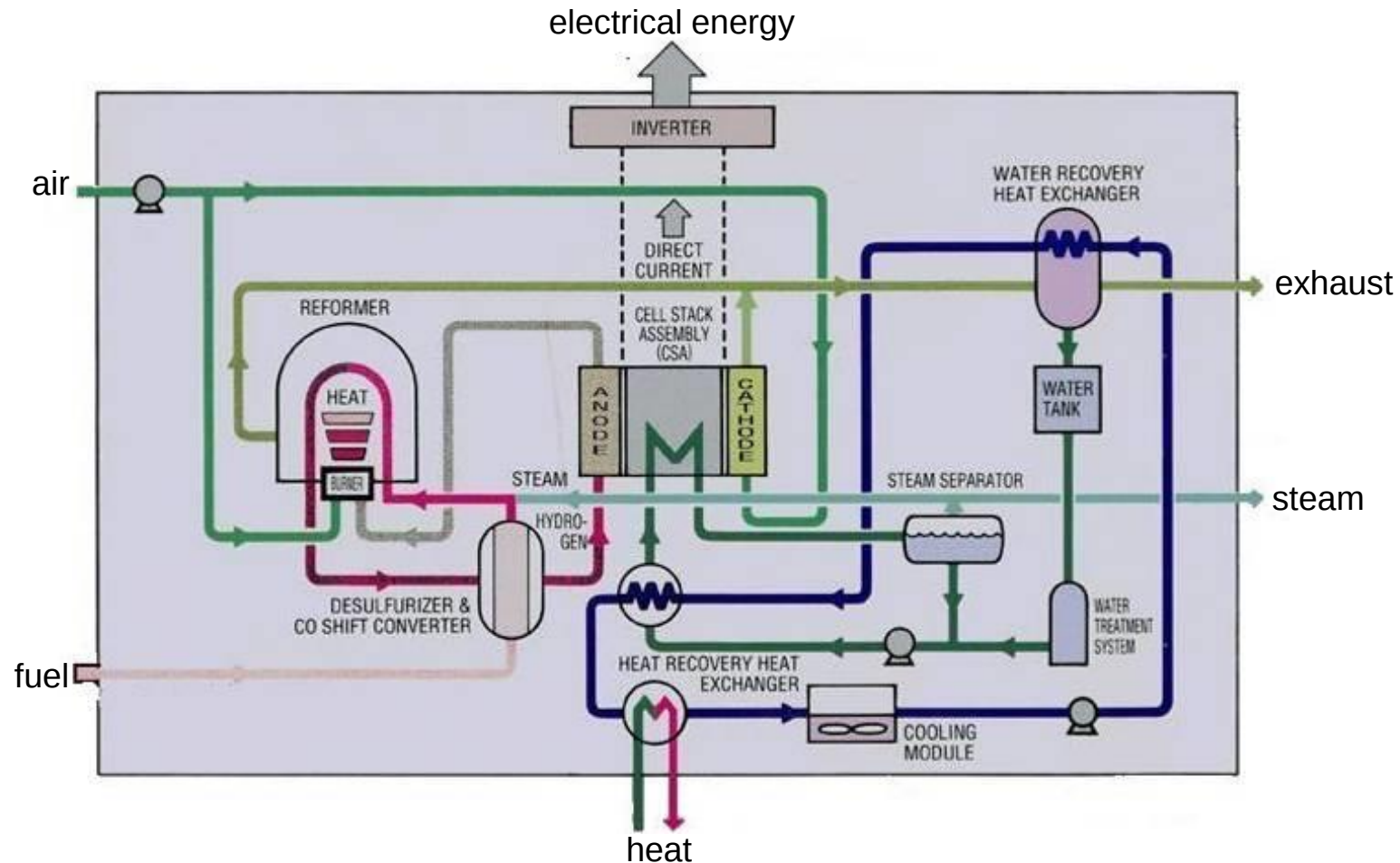


elektrische Leistung:	200 kW
thermische Leistung:	200 kW
Spannung:	450 V @ 50 Hz
dreiphasig	
el. Nettowirkungsgrad:	40%
Systemwirkungsgrad:	85%
Brennstoff:	Erdgas (u.a.)
Geräuschpegel:	60dB @ 10 m

** mehr als 200 Einzelsysteme weltweit installiert

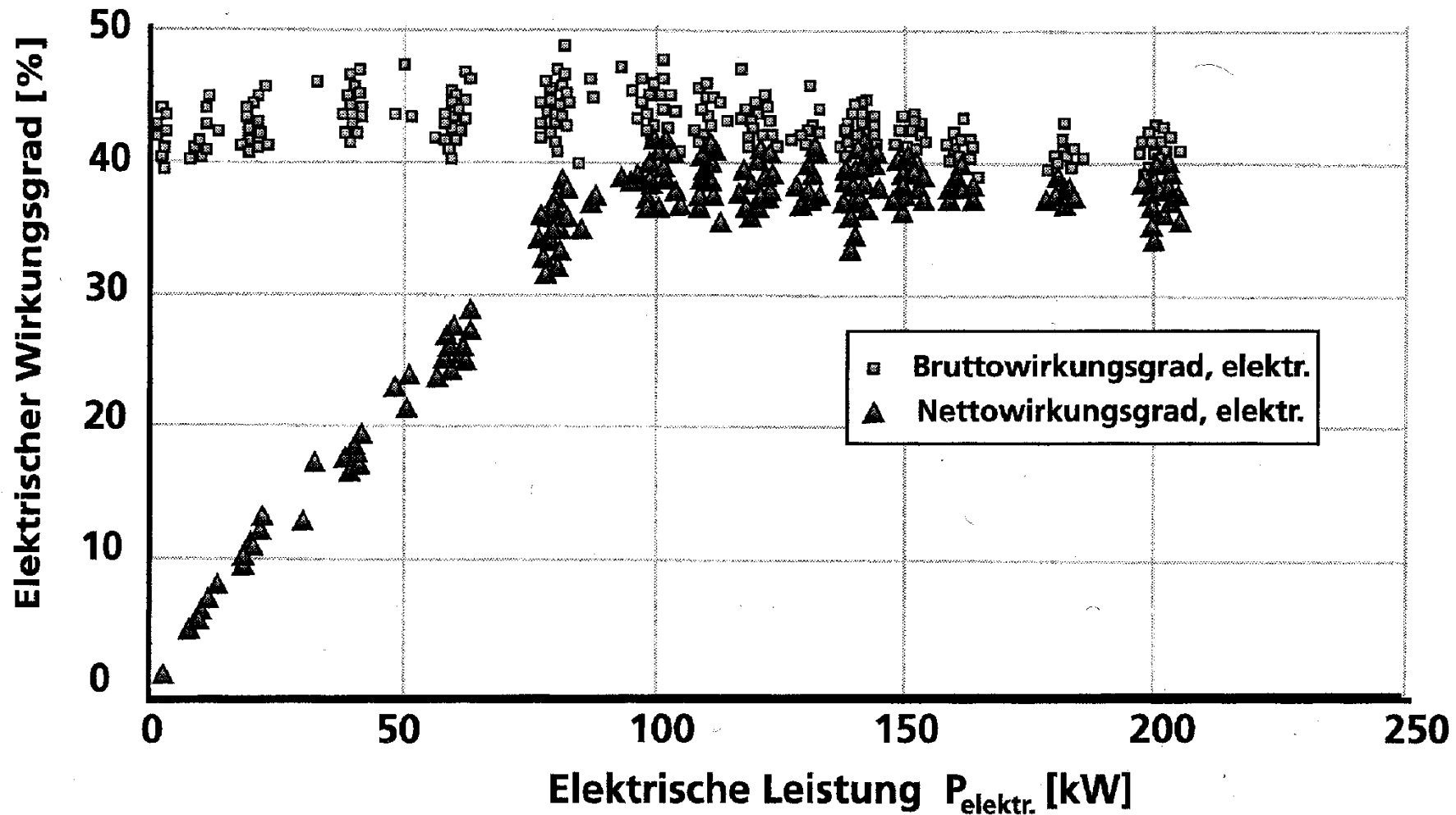
BSZ - Stand der (System-) Technik PC25™

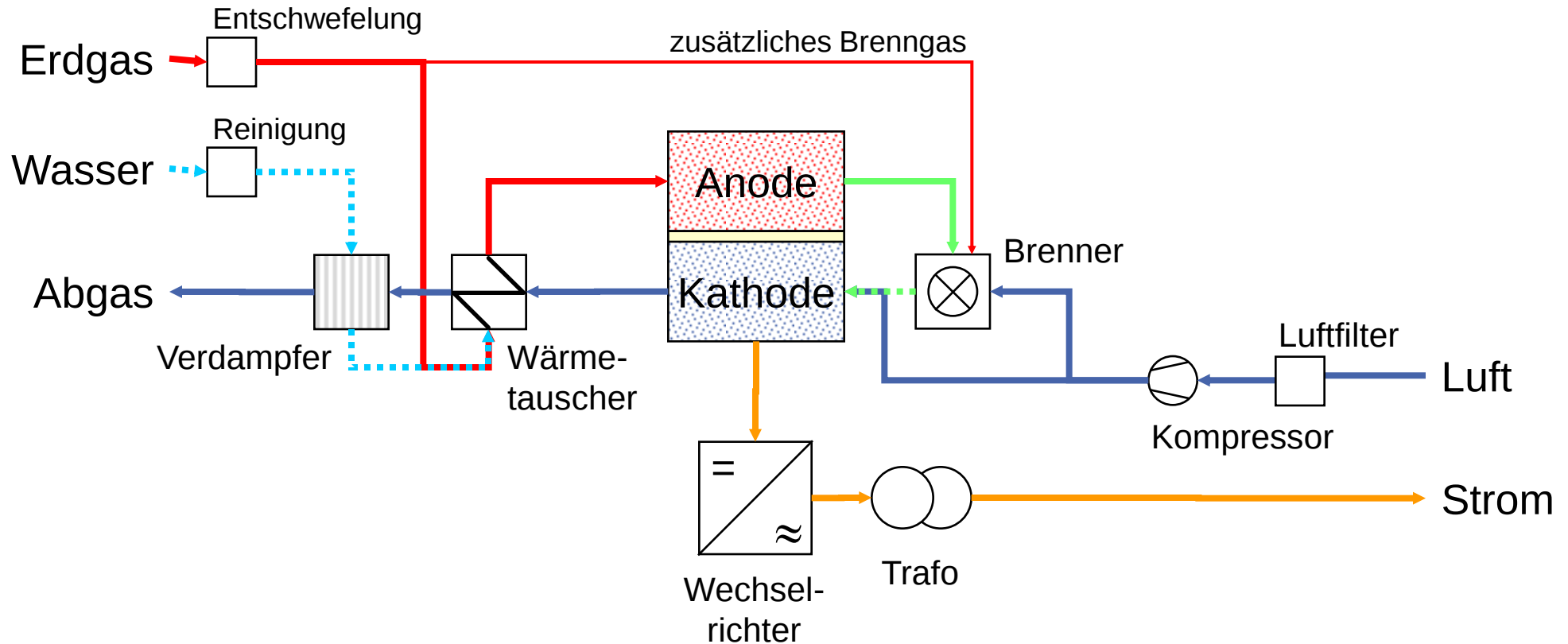




BSZ - Stand der (System-) Technik

PC25™ Wirkungsgrad als Funktion der Leistung





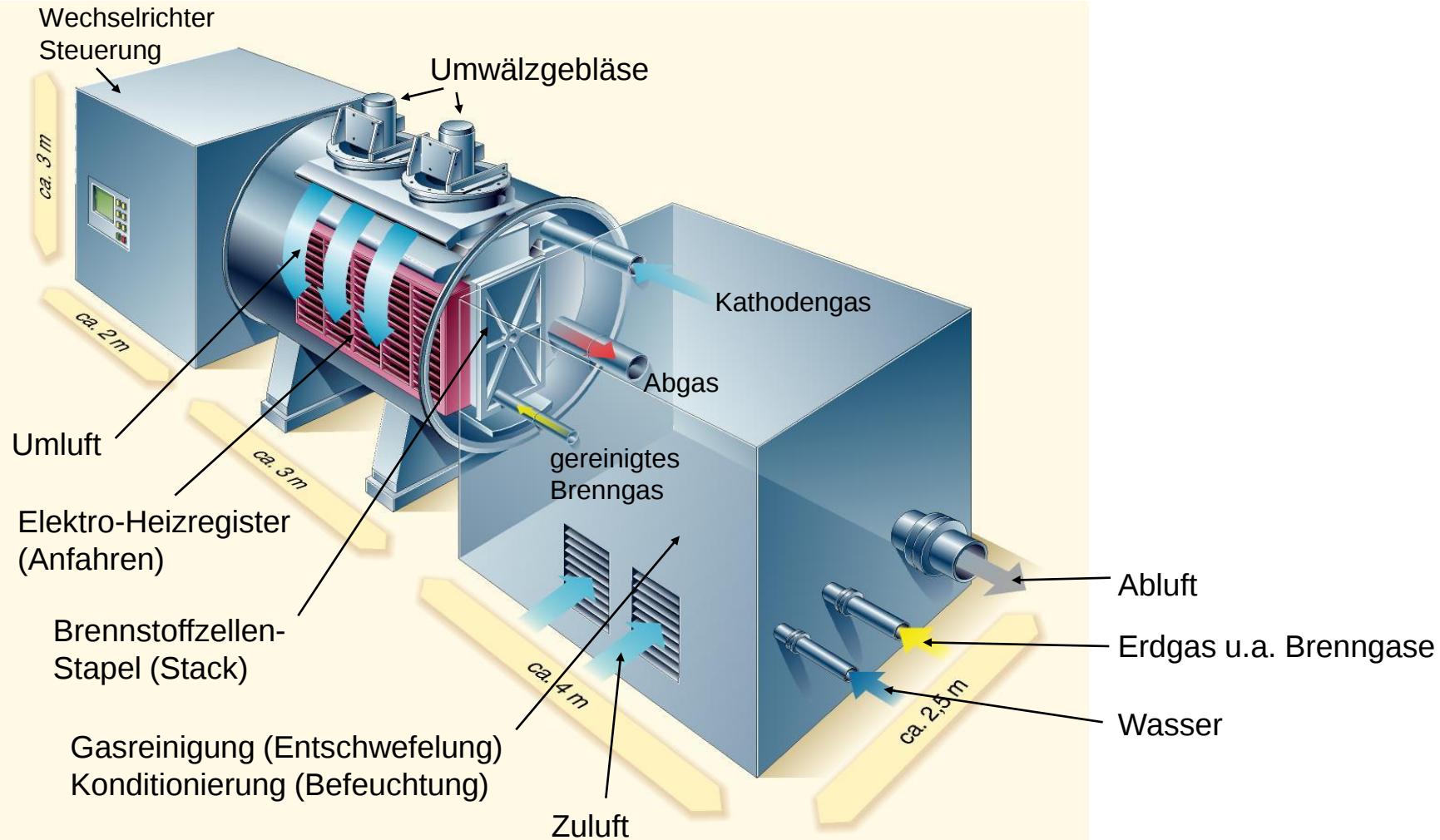
BSZ - Stand der (System-) Technik

2 MW MCFC-Kraftwerk in Santa Clara (USA)



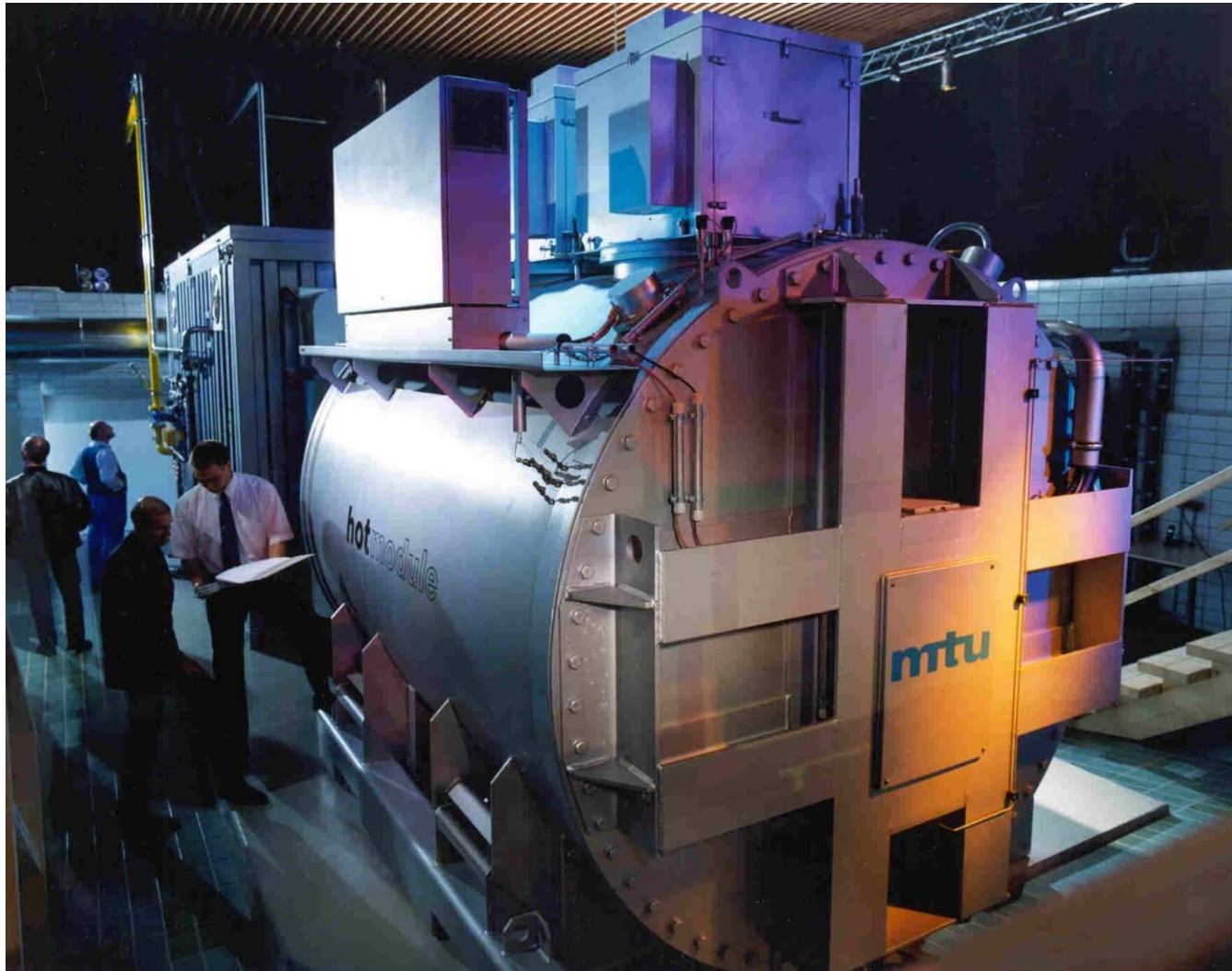
MCFC Systemtechnik

Hot Module



MCFC Systemtechnik

Hot Module



Fuel Cell Energy Solutions (MCFC)



DFC®250 EU
MCFC-Fuel Cell Power Plant
250 kW; 400 V; 50 Hz



DFC®1500 EU
MCFC-Fuel Cell Power Plant
1,4 MW; 20 kV; 50 Hz

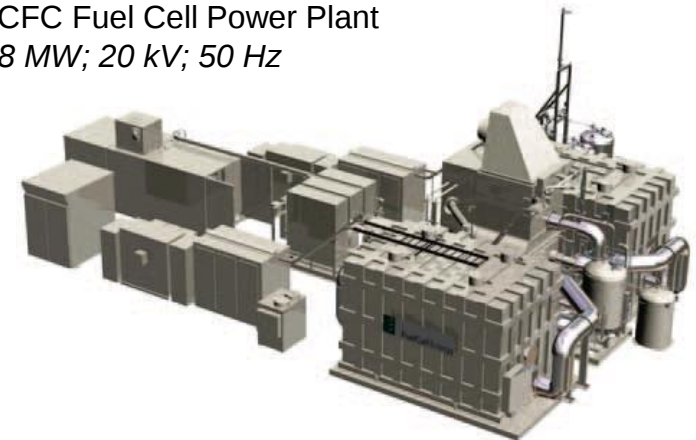


DFC®300 EU
MCFC-Fuel Cell Power Plant
300 kW; 400 V; 50 Hz



DFC®400 EU
MCFC-Fuel Cell Power Plant
400 kW; 400 V; 50 Hz

DFC®3000 EU
MCFC Fuel Cell Power Plant
2,8 MW; 20 kV; 50 Hz



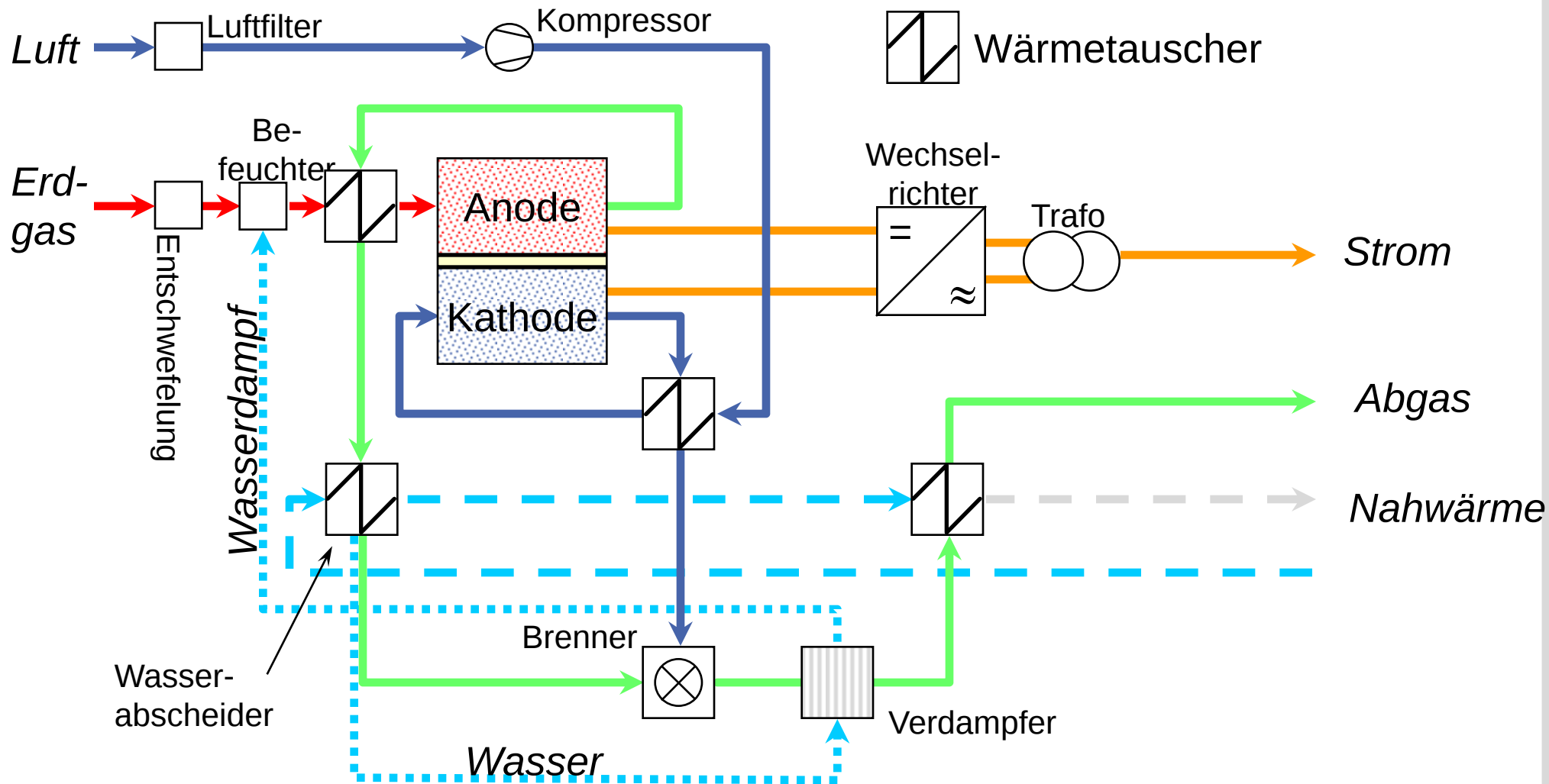
59 MW Fuel Cell Park



- **59 MW fuel cell park**
 - Construction period only about one year
 - 21 power plants: 2.8 MW DFC3000®
- **Ownership**
 - 49% by electric utility KHNP
 - 21% by financial investors
 - 15% by gas company Samchully
 - 15% by POSCO Energy

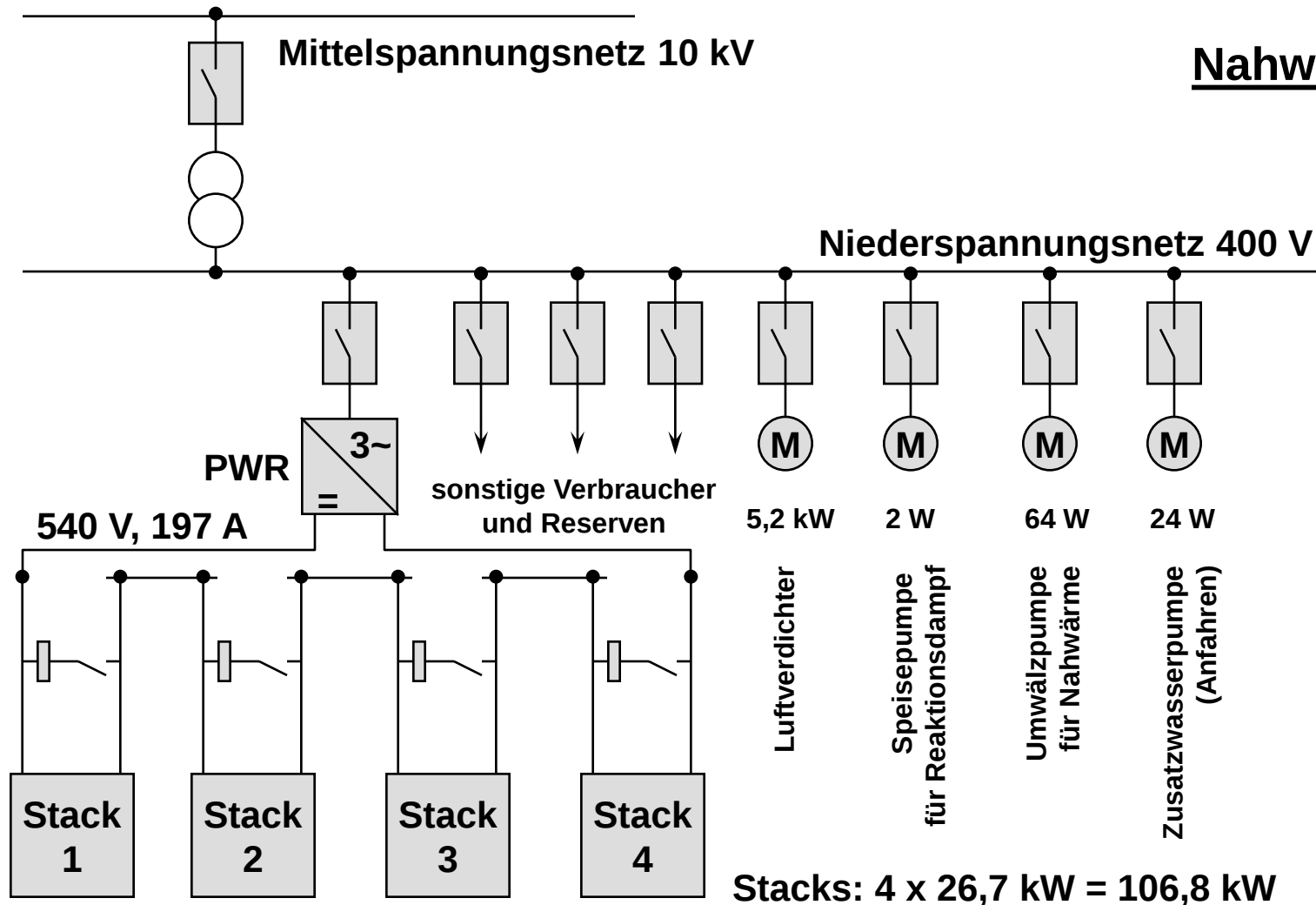


100 kW-SOFC-BHKW-Anlage



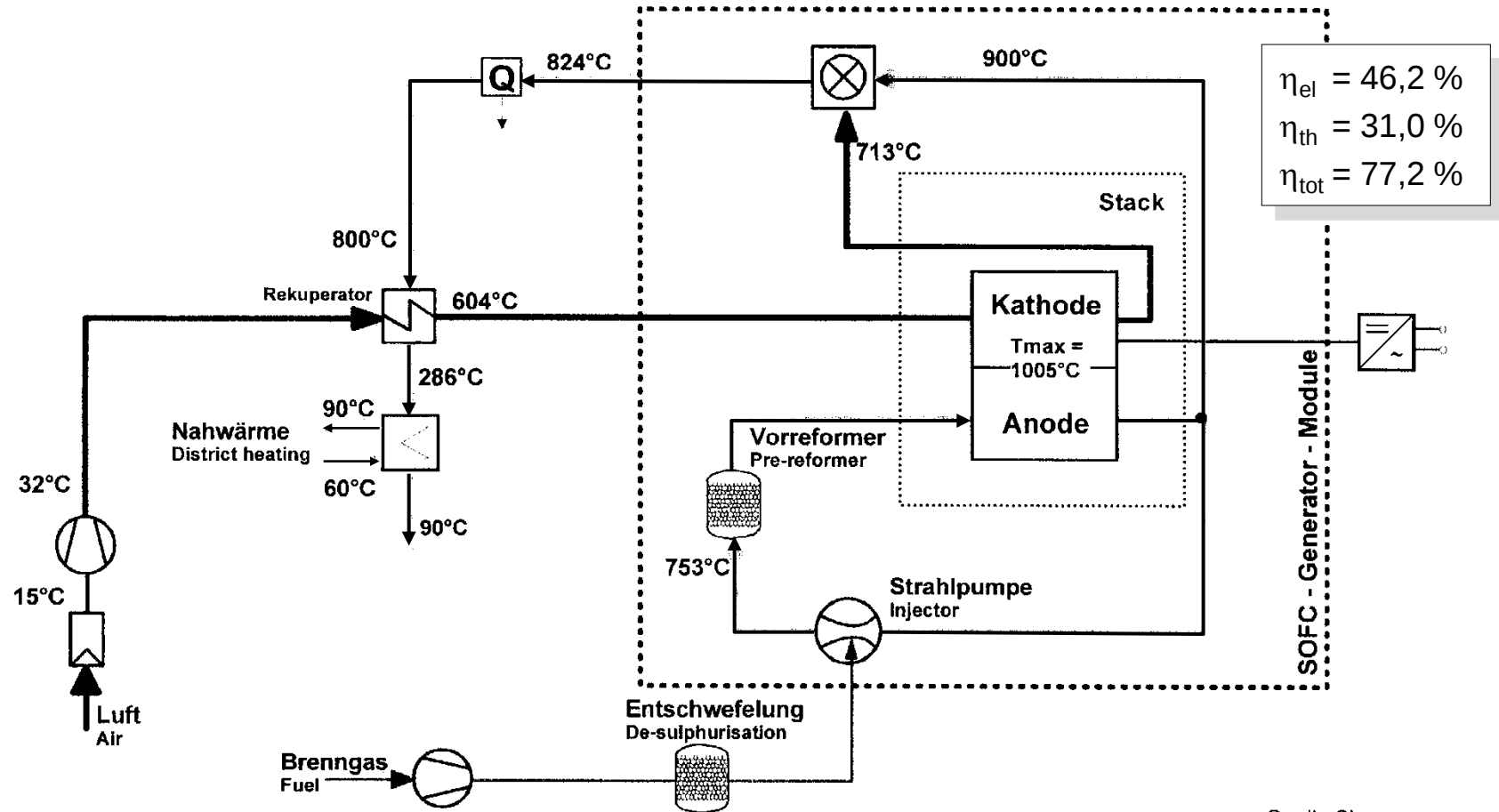
100 kW - SOFC - BHKW - Anlage

E-Schaltanlagenkonzeption mit netzgeführtem Wechselrichter



250 kW BHKW (CHP)

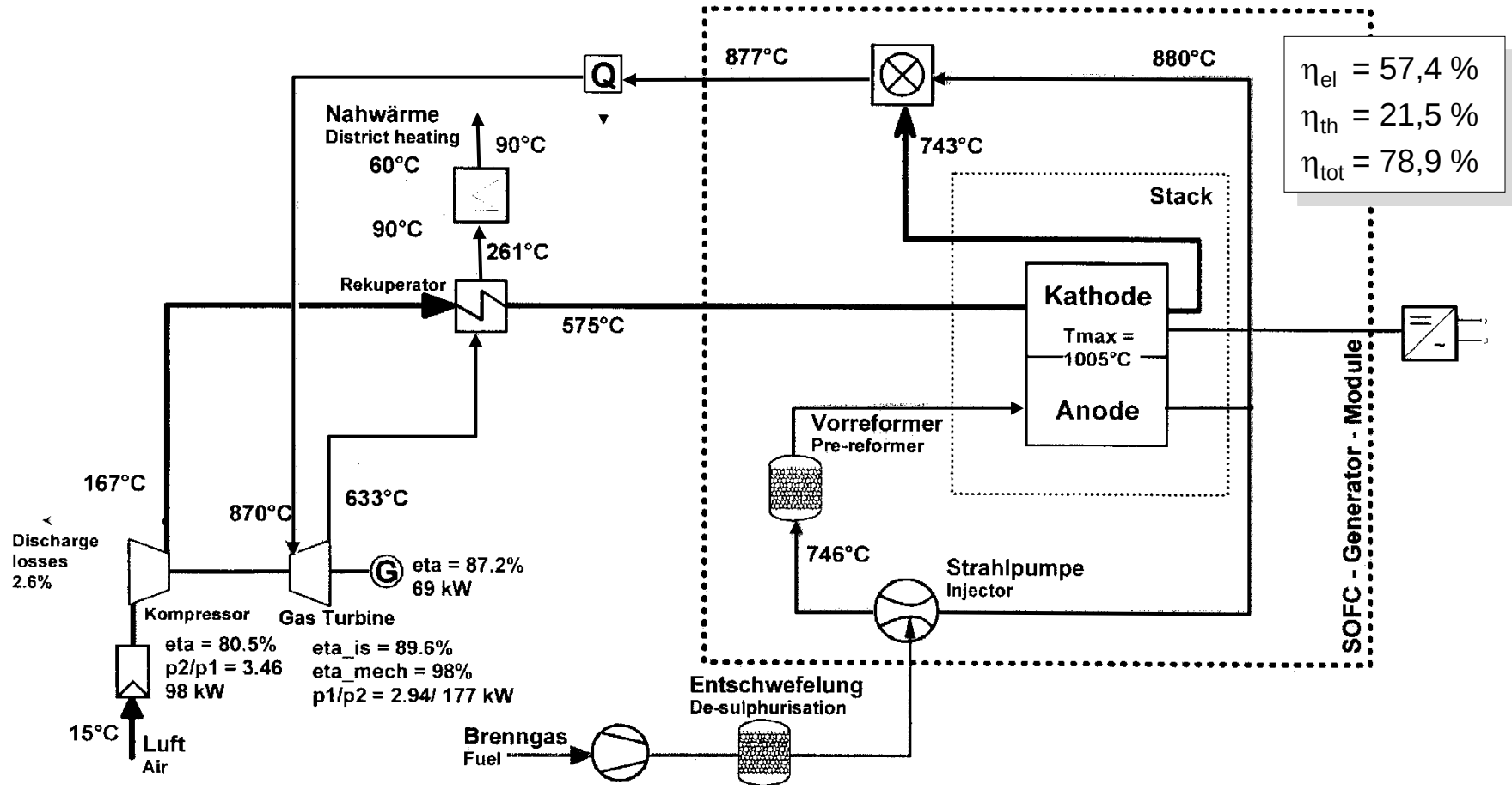
(Brenngasnutzung 84%, Zellspannung 0,65 V)



Quelle Siemens

320 kW Druck-Hybrid-Anlage

(Brenngasnutzung 84%, Zellspannung 0,63 V)



Quelle Siemens

BSZ - Stand der (System-) Technik

Siemens Westinghouse 100 kW SOFC-BHKW



P_{el} : 100 kW_{el}

P_{th} : 65 kW_{th}

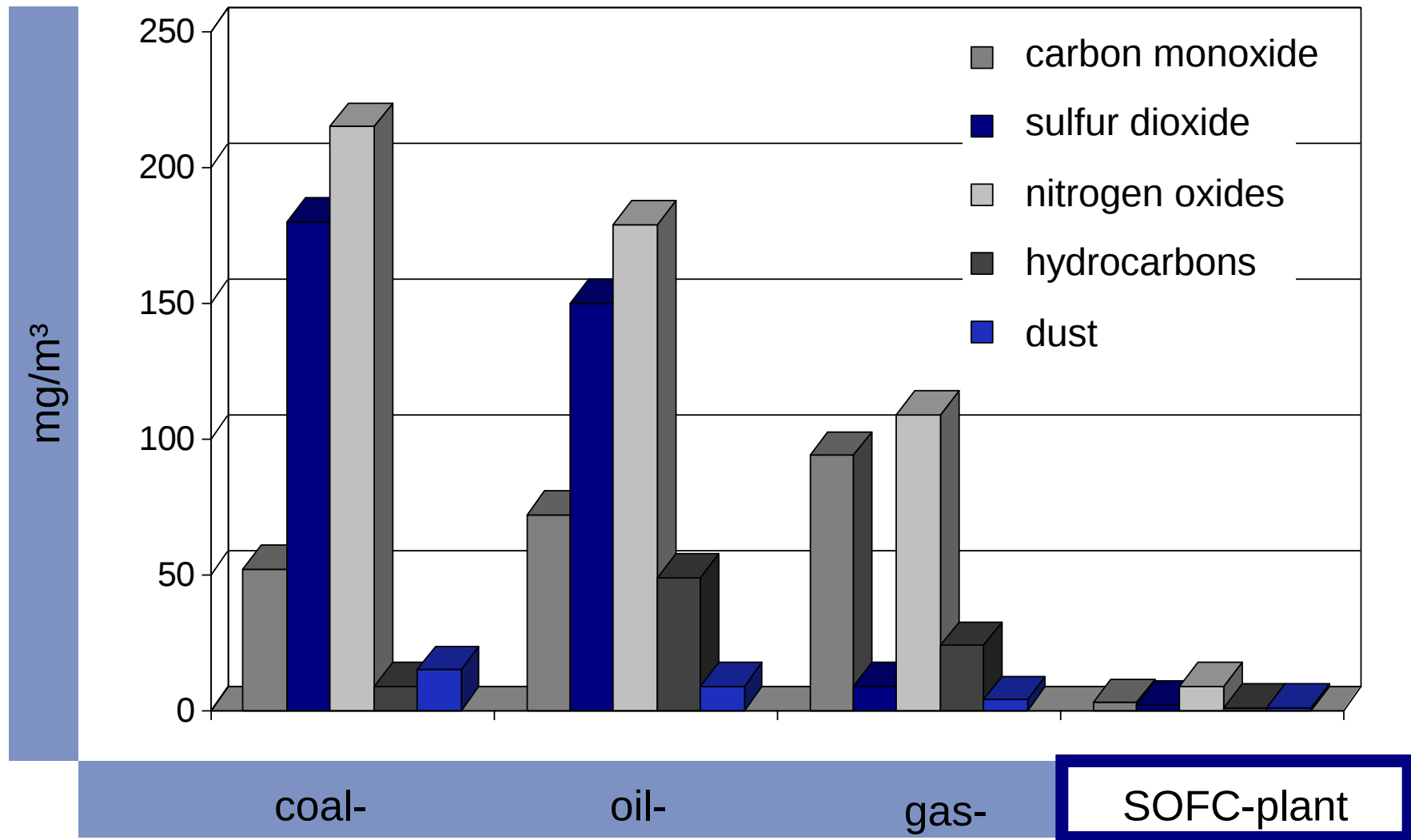
Brennstoff: Erdgas

$\eta_{elektrisch}$: 46 %

$\eta_{thermisch}$: 29 %

η_{gesamt} : 75 %

Pollutant emissions of different generators



BSZ - Stand der (System-) Technik

Siemens Westinghouse 220 kW SOFC-Hybridsystem



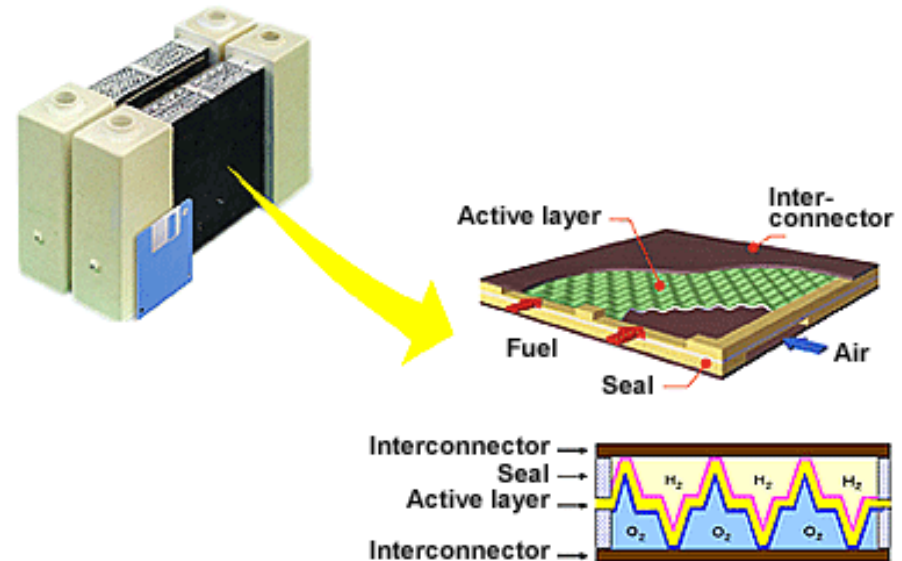
Siemens Westinghouse

Brennstoffzellen-Typ	SOFC
Betriebstemperatur	1000°C
Leistung BSZ	173 kW _{el}
Leistung Mikroturbine	47 kW _{el}
thermische Leistung	65 kW _{th}
Brennstoff	Erdgas
el. Nettowirkungsgrad	55%

Betrieb durch Southern California Edison Co. an der University of California, Irvine.

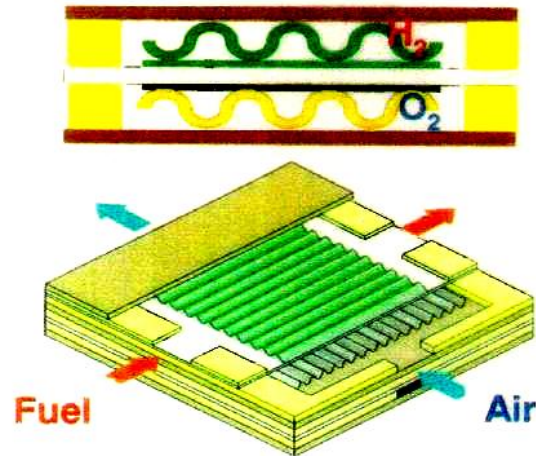
Mitsubishi Heavy Industries MOLB-Type

- several systems (1 kW ... 1 Stack unit 50 kW) under operation/construction
- 10 kW_{el} system operated from July 2000 to Oct. 2001 (total 7500h, 2437h with direct internal reforming), 0,24 W/cm², max power 15 kW_{el}, stack consisting of 10 cells (20x20cm², 1 kW_{el} / Stack), operating temp. 950°C (up to 1000°C)
- thermal and load cycling is no problem
- several kW systems running on desulfurized NG (3-4 ppm), complete internal reforming realized by fuel circulation
- planned 50 kW system (3x3x6m³)



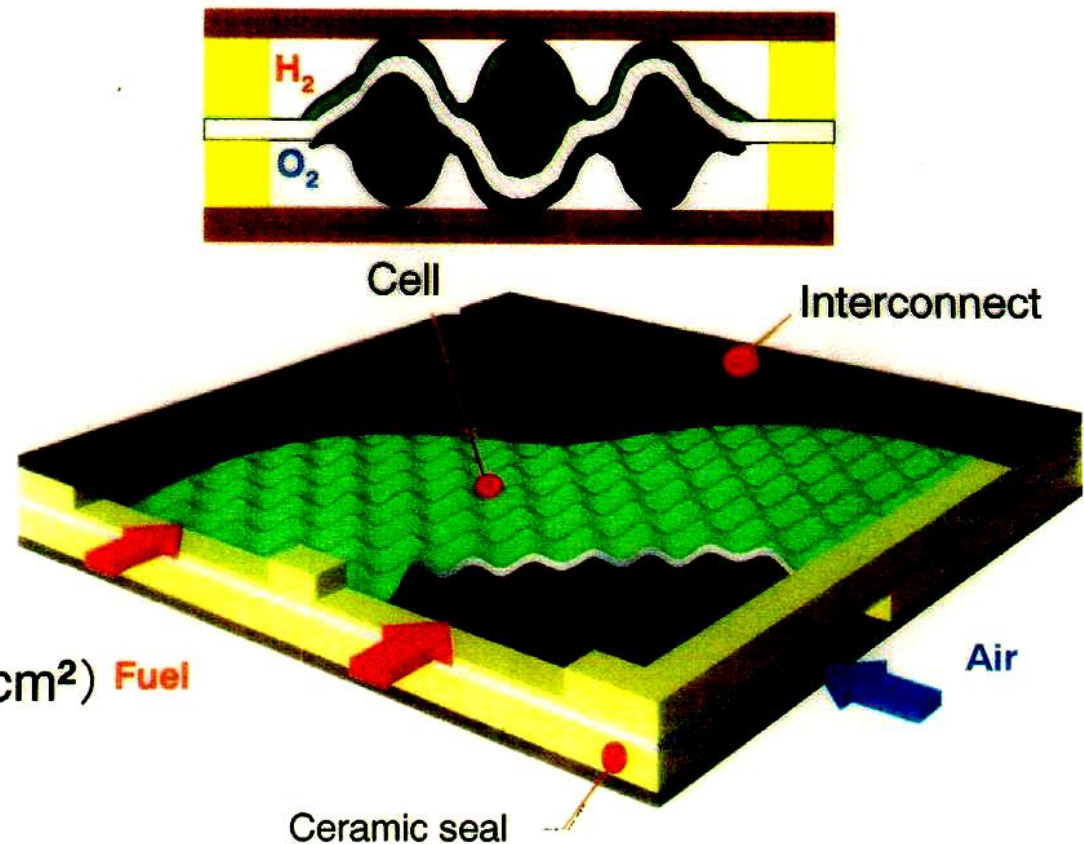
Structure of MOLB type SOFC (MOLB: M..... O.....L B)

Conventional MOLB up to 1993



- High power density ($0.35\text{W}/\text{cm}^2$) cell by large surface area
- Low cost manufacturing by wet fabrication process

Advanced MOLB since 1994

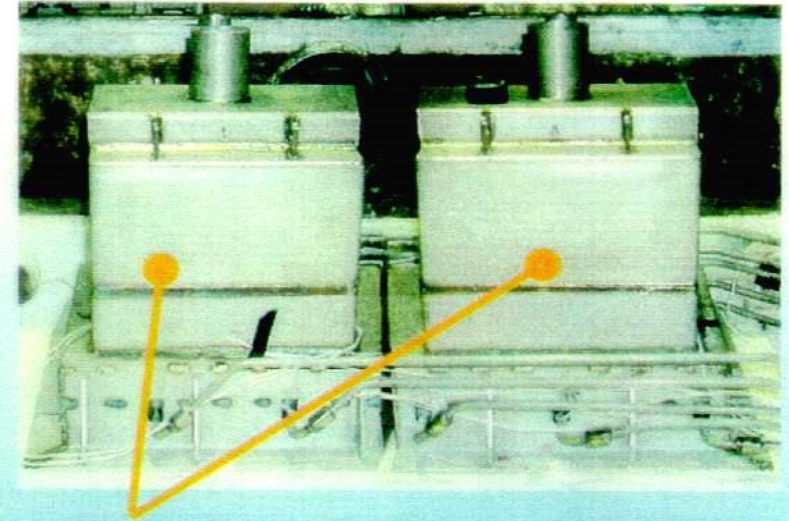


Development of Module Components

NEDO project

Development items in 2001 - 2002

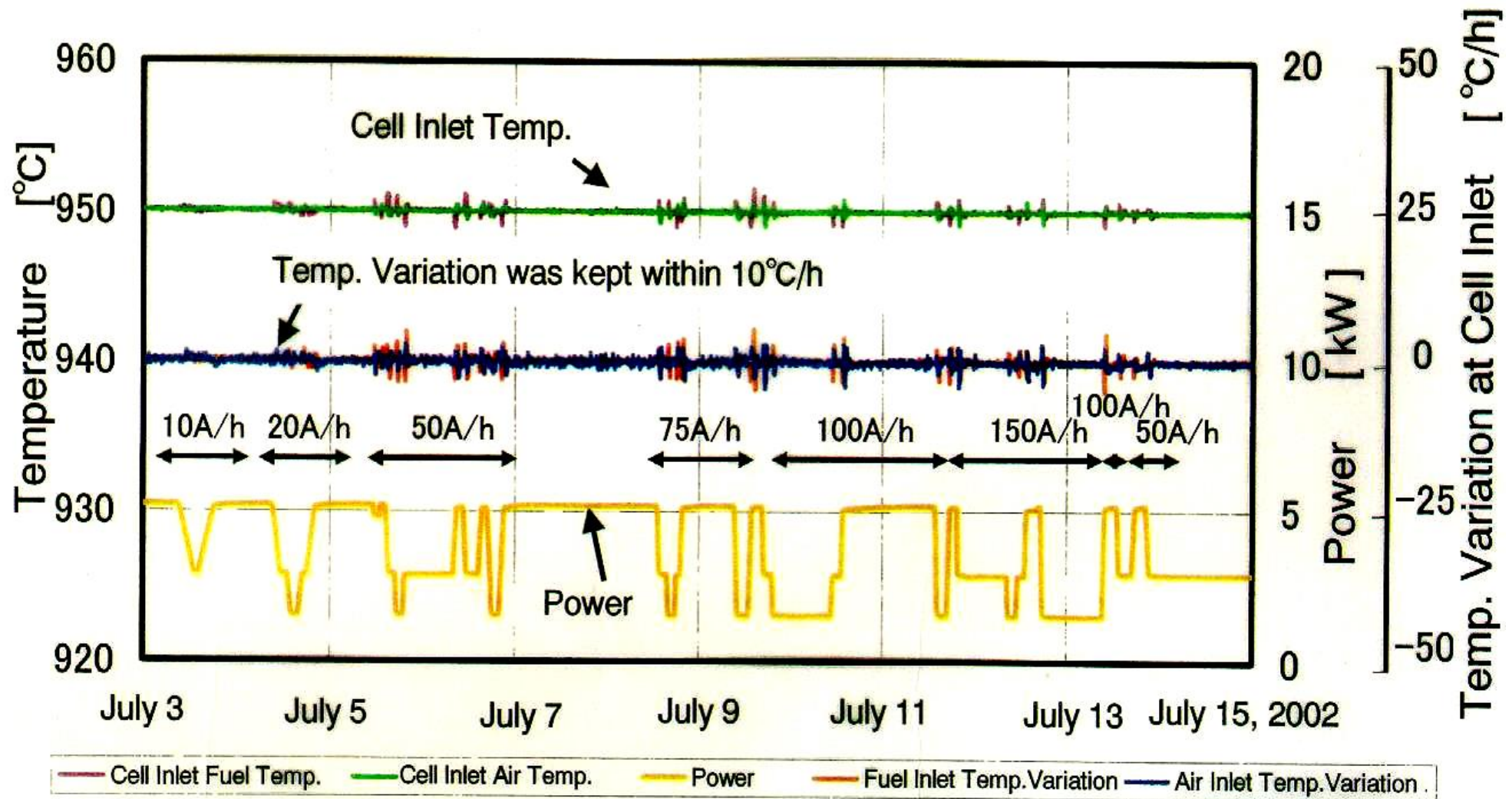
- Integrated air pre-heater
- Automated control of module operation
- Automated startup, power control and shutdown



- Integrated air pre-heater
- two heaters for 10 stacks

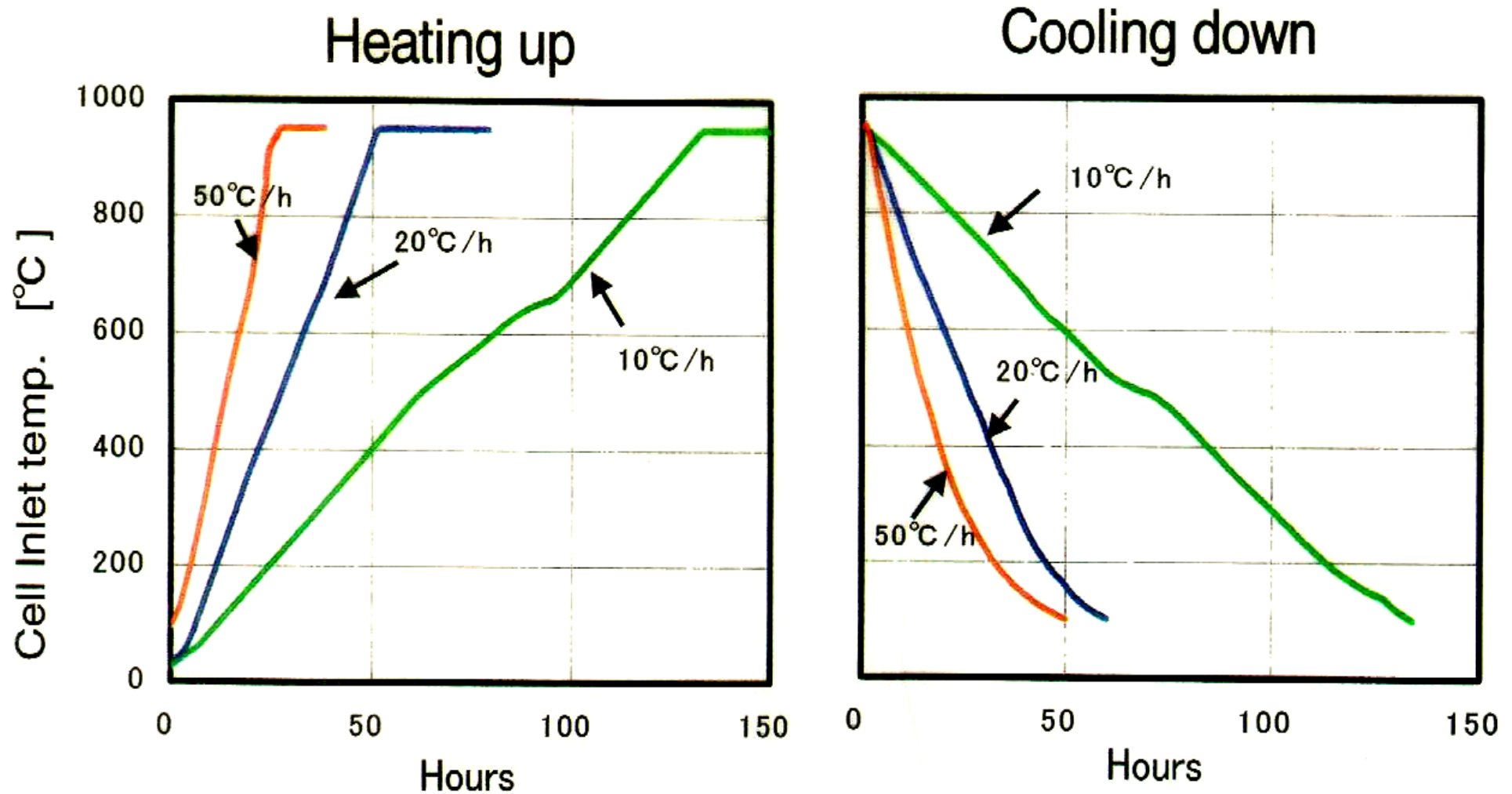
- Automated control panel
- digital control system

Load change Test NEDO project



Automated Startup and Shutdown Operations

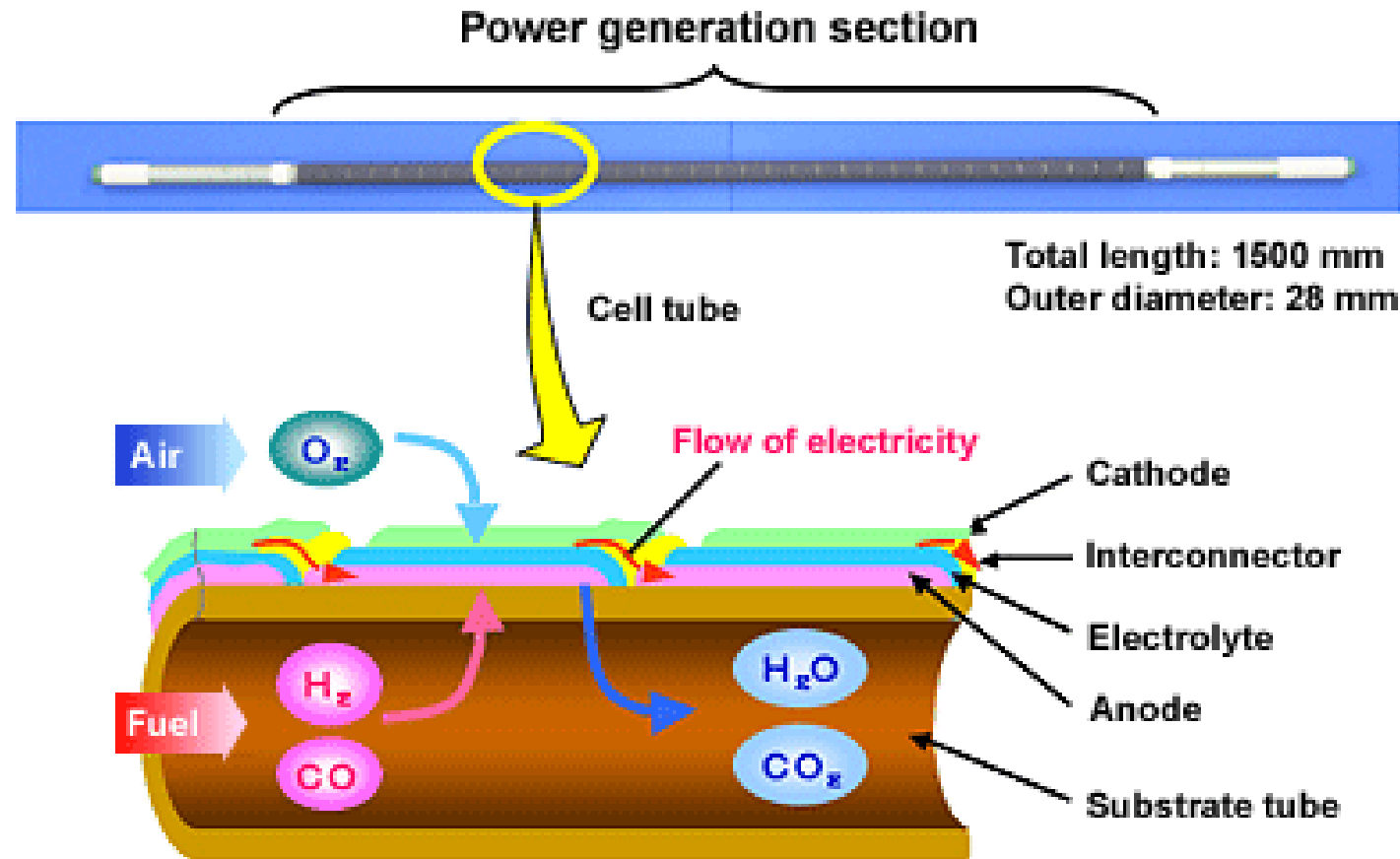
NEDO project



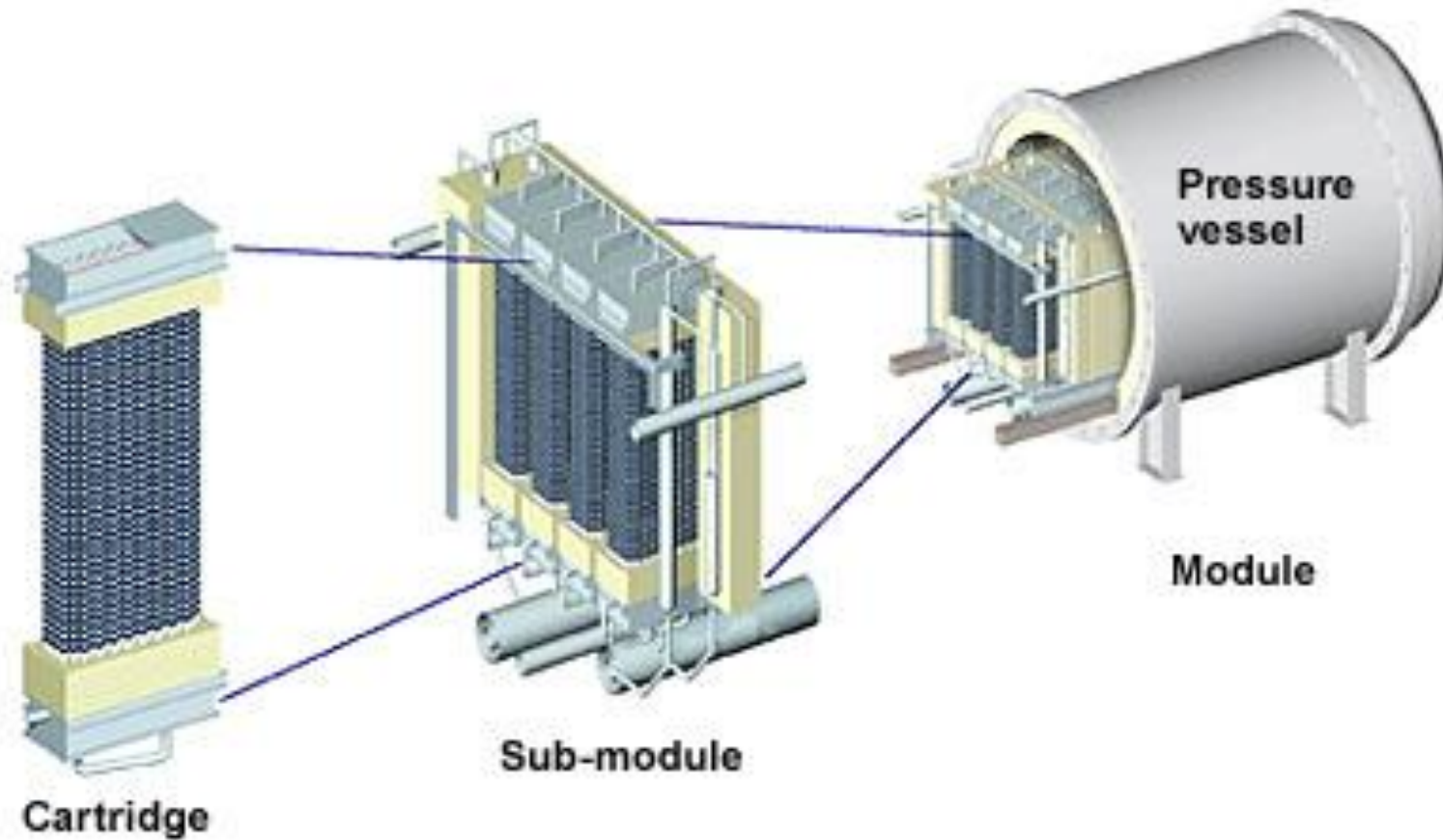
Mitsubishi Heavy Industries 30 kW Molb-Type SOFC System



Mitsubishi Heavy Industries Tubular Type SOFC



Mitsubishi Heavy Industries Tubular Type SOFC



Mitsubishi Heavy Industries Tubular Type SOFC



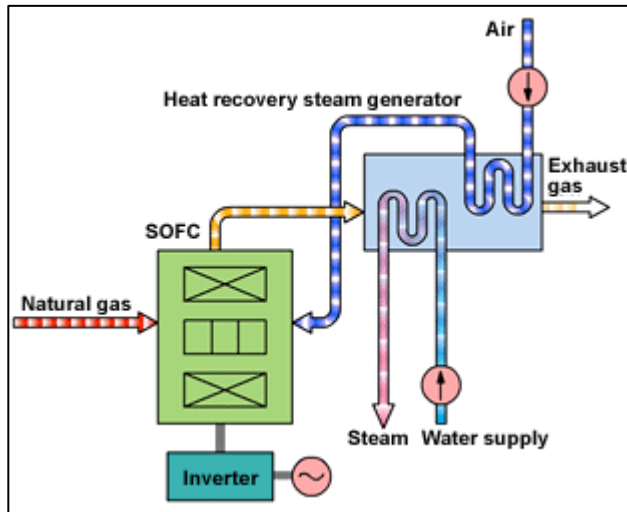
MHI

Brennstoffzellen-Typ	SOFC
Betriebstemperatur	>900°C
Leistung	229 kW _{el}
Brennstoff	Erdgas
el. Nettowirkungsgrad	52 %

Mitsubishi Heavy Industries

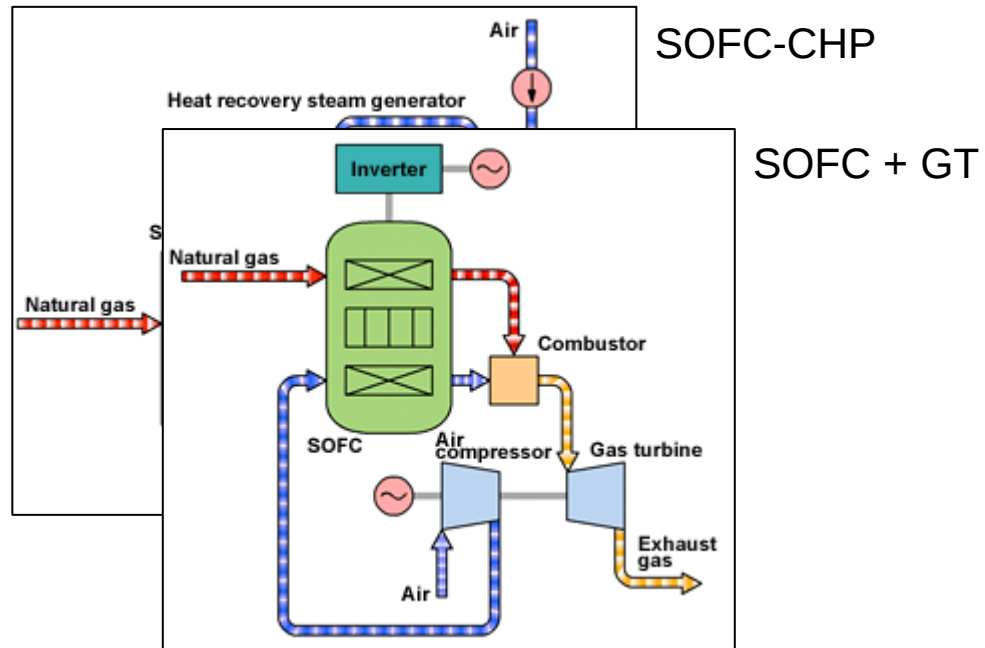
Tubular Type SOFC

SOFC-CHP



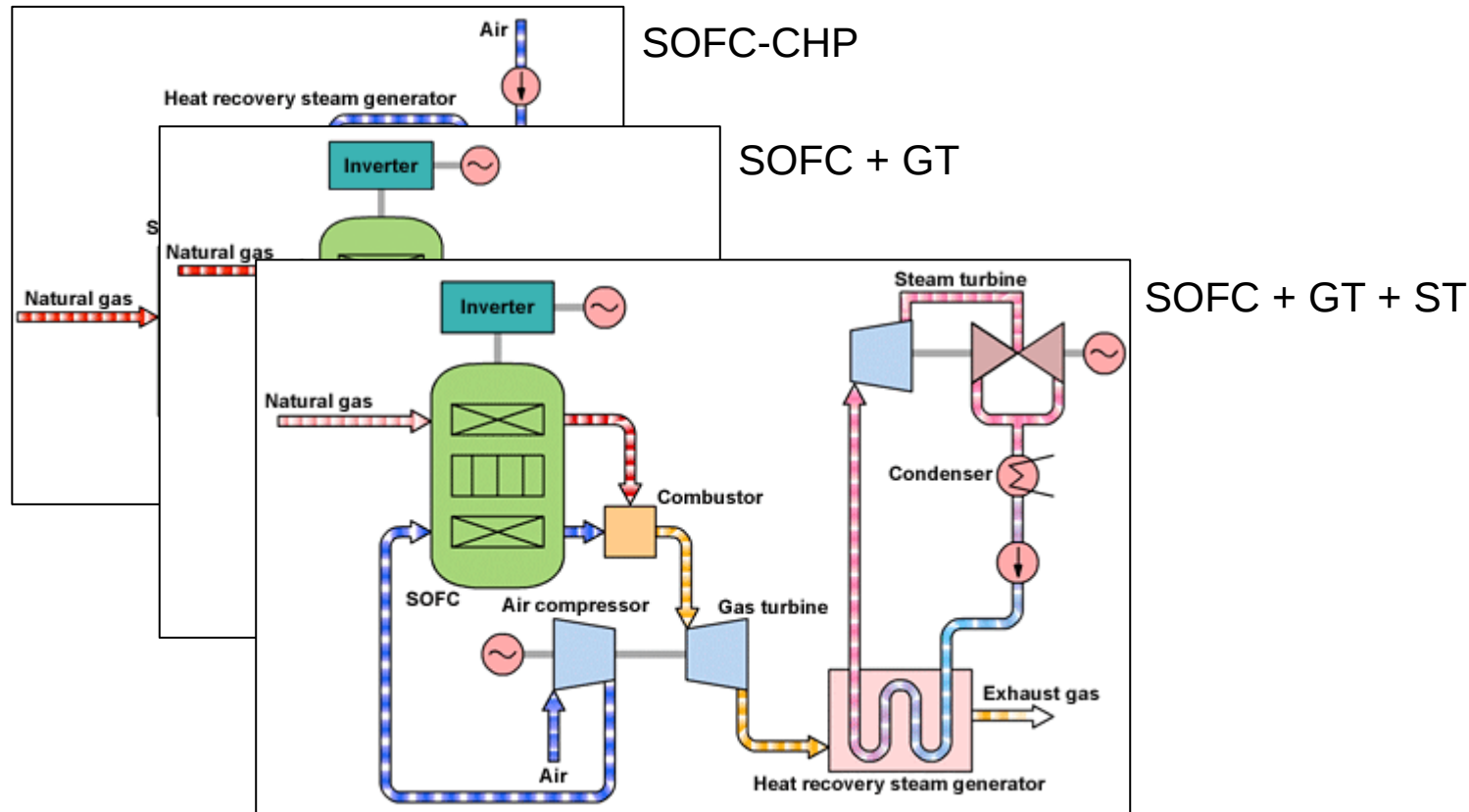
Mitsubishi Heavy Industries

Tubular Type SOFC

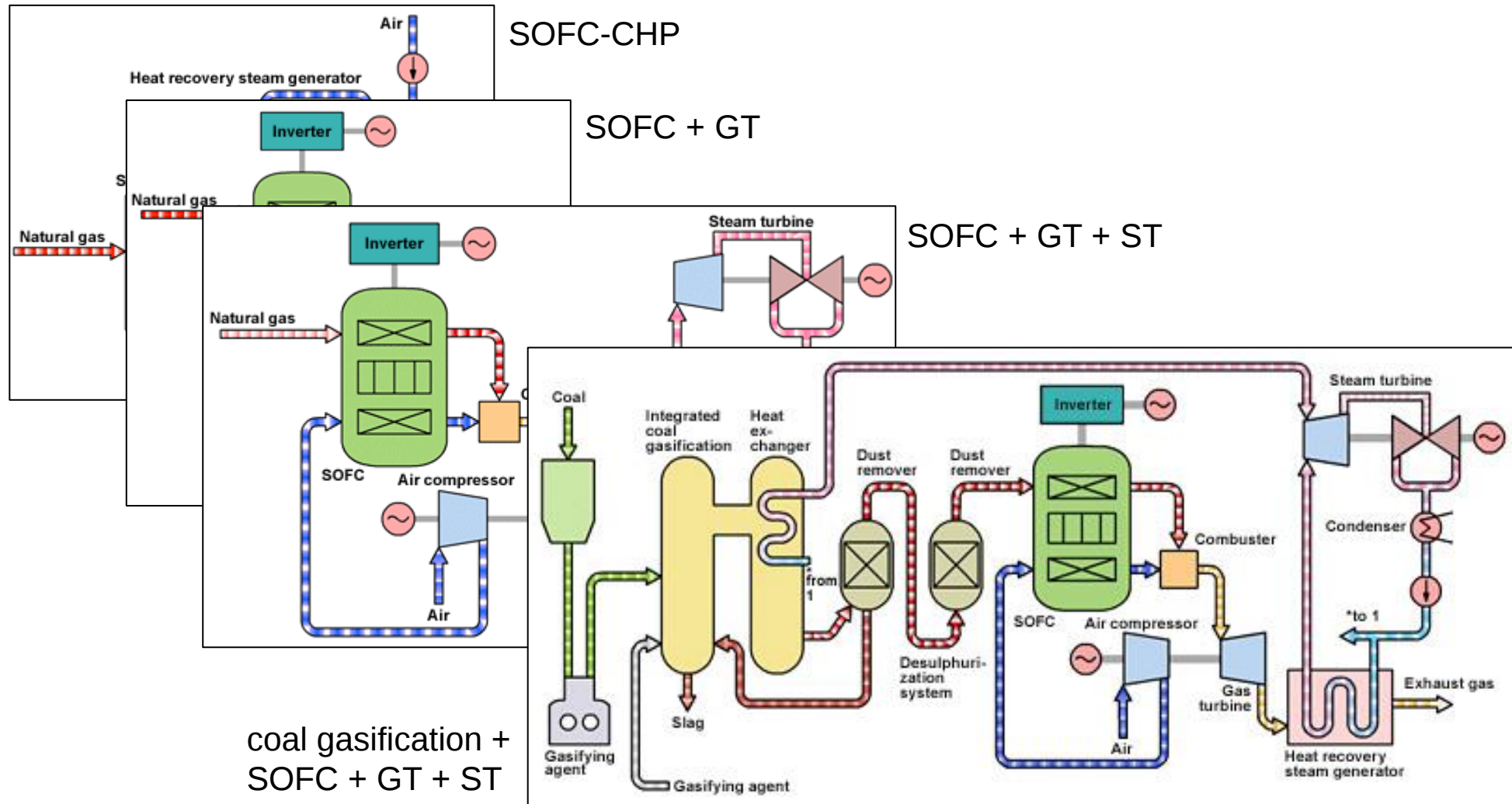


Mitsubishi Heavy Industries

Tubular Type SOFC



Mitsubishi Heavy Industries Tubular Type SOFC



Rolls Royce Fuel Cells Systems





	ES-5700	ES-5710
Outputs		
Nameplate power output (net AC)	210 kW	262.5 kW
Base load output (net AC)	200 kW	250 kW
Electrical connection	480 V, 3-phase, 60 Hz	480 V, 3-phase, 60 Hz
Inputs		
Fuels	Natural gas, directed biogas	Natural gas, directed biogas
Input fuel pressure	15 psig	15 psig
Water	None during normal operation	None during normal operation
Efficiency		
Cumulative electrical efficiency (LHV net AC)	52-60%	52-60%
Heat rate (HHV)	6,295-7,264 Btu/kWh	6,295-7,264 Btu/kWh
Emissions		
NOx	< 0.01 lbs/MWh	< 0.01 lbs/MWh
SOx	Negligible	Negligible
CO	< 0.10 lbs/MWh	< 0.10 lbs/MWh
VOCs	< 0.02 lbs/MWh	< 0.02 lbs/MWh
CO2 @ stated efficiency	735-849 lbs/MWh on natural gas; carbon neutral on directed biogas	735-849 lbs/MWh on natural gas; carbon neutral on directed biogas
Physical Attributes and Environment		
Weight	19.4 tons	19.4 tons
Dimensions	26' 5" x 8' 7" x 6' 9"	26' 5" x 8' 7" x 6' 9"
Temperature range	-20° to 45° C	-20° to 45° C
Humidity	0% - 100%	0% - 100%
Seismic vibration	IBC site class D	IBC site class D
Location	Outdoor	
Noise	< 70 dBA @ 6 feet	< 70 dBA @ 6 feet
Codes and Standards		
Complies with Rule 21 interconnection and IEEE1547 standards		
Exempt from CA Air District permitting; meets stringent CARB 2007 emissions standards		
Product listed by Underwriters Laboratories Inc. (UL) to ANSI/CSA America FC 1-2004		
Additional Notes		
Access to a secure website to monitor system performance & environmental benefits		
Remotely managed and monitored by Bloom Energy		
Capable of emergency stop based on input from the site		